

YOUR CONSTRUCTION SOLUTIONS SUPPLIER

STANDARD PRECAST PRODUCT GUIDE / 2019 / PRAIRIE REGION

PRECAST CONSTRUCTION MATERIALS

STANDARD & CUSTOM SOLUTIONS FOR ALL YOUR CONSTRUCTION NEEDS



















BARRIERS
PARKING CURBS
STACKING BLOCKS
GUARD POSTS
BOLLARDS
PEDESTALS

LIGHT POLE BASES
DUCT BANKS & SLEEPERS
PIPE PROTECTION SLABS
SUMP TANKS & CISTERNS
PITS & CHAMBERS
SPLASH PADS

PRECAST STEPS
TREE PLANTERS
BOAT RAMP SLABS
CUSTOM ARCHITECTURAL
CUSTOM STRUCTURAL

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CONTACT INFORMATION

Central Sales Desk 403-279-8161

Tender Email Address Precast.Tenders@Knelsen.com

PRAIRIE REGION PRECAST PLANTS

CALGARY 8916 - 48th Street SE Calgary, Alberta T2C 2P9C

EDMONTON 11211 Winterburn Road NW Edmonton, Alberta T5S 2B2

KNELSEN PRECAST BUSINESS UNITS



UNDERGROUND ELECTRICAL & COMMUNICATION UTILITY

- Manholes / Vaults, Pull Boxes/Pits
- Risers & Adapter Rings
- Cabinet & Switching Cubicle Bases
- Transformer Bases
- Light Pole, Traffic & Signal Bases
- · Pedestals, Bollards & Guard Posts
- Duct Banks & Trenches
- Cable Trays & Sleepers (Conduit)
- Solar Panel Bases

MECHANICAL MATERIALS

- Sump Tanks & Sump Pump Pits
- Manholes / Vaults & Chambers
- Pipe Trays & Sleepers (Pipe)

RAIL & LRT MATERIALS

- Crossing Planks
- Signal & Communication Bases
- Manhole / Vaults & Pull Boxes
- Duck Banks & Trenches

CONSTRUCTION MATERIALS

- Jersey Barriers & TL3 Barriers
- Low Profile Barriers & Stack Blocks
- Pedestals, Bollards & Guard Posts
- Parking Curbs & Splash Pads

NATURAL RESOURCES / ENERGY & INFRASTRUCTURE

- Compressor Pads
- Pipeline Protection Slabs
- Pipeline Weights & Pipe Anchors
- Pipe Racks & Trenches
- Sleepers (Pipe & Conduit)
- Utility Markers

RESIDENTIAL BUILDINGS

- Custom Steps & Decks
- Stairwells & Window Wells
- Standard Steps
- Garage Beams
- Concrete & Steel Brackets

LANDSCAPE & PARK MATERIALS

- Benches, Tables & Tree Planters
- Splash Pads & Boat Ramps

CUSTOM SOLUTIONS

- Architectural & Structural
- Stair Pads & Ladder Pads
- Foundation Blocks
- Headwalls



PRECAST CONCRETE BUILDINGS AND VENUES

- Architectural Precast Elements
- Insulated and Solid Wall Panels
- Solid Precast Slabs
- Stadium/Arena Pre-stressed Bleachers

BRIDGE MATERIAL

- BEBO Concrete Arches
- Box Culverts
- Box Girders
- Pedestrian Bridges
- Precast Deck Panels
- Bridge Piers and Abutment Caps
- Pipe Line Crossing Structures
- Railway Structural Elements

NATURAL RESOURCES / ENERGY & INFRASTRUCTURE

- Trenches & Sumps
- Containment Walls
- Dike Walls
- Secondary Containment Structures
- Pile Caps and Pipe Racks
- Compressor Slabs
- Retaining Walls
- Blast Resistant Structures

CUSTOM SOLUTIONS

· Architectural & Structural

LOCATIONS
CALGARY
EDMONTON







KNELSEN PRECAST CUSTOM SOLUTIONS

All Knelsen plants within the Prairie region operate full carpentry and welding shops to support customization of existing products and small scale custom applications. All work is done in accordance to CPCI standards and specifications. The department includes journeymen trade staff, modern carpentry and welding equipment, as well as extensive form design experience - if it can be drawn, Knelsen can create the form.

KNELSEN QUALITY CONTROL

Quality control plays an important role at all Knelsen precast concrete operations and is supported by both external (CPCI) and internal standards, which have contributed to key tender awards requiring high levels of quality control management.

KNELSEN PLANT CPCI **CERTIFICATION**

CALGARY since August 12, 2010

Associations





CANADIAN PRECAST/PRESTRESSED CONCRETE INSTITUTE (CPCI)

The CPCI certification program is the only program in Canada designed to qualify manufacturers who fabricate architectural, structural and specialty precast concrete products to meet the requirements of both CSA Standard A23.4-09, including Annexes A and B, together with (United States - Precast/Prestressed Concrete Institute) PCI MNL-116 and 117 and CPCI certification requirements. Manufacturers are evaluated on their quality system, documentation, production procedures, engineering, personnel, equipment, and finished products. Plants are audited twice annually, on the more stringent requirements of either program, on a clause-by-clause basis. All CPCI audits are two days, regardless of the size of the plant and regardless of the type of product. The other certification program's enhancements only consider some prestressed bridge and commercial products as "advanced" to warrant two annual two-day audits. CPCI considers all product categories and precast facilities unique to warrant two-day audits for all.

KNELSEN PRECAST ENGINEERING

The Knelsen Precast Engineering Department provides engineering support for the designed use and handling considerations of all precast concrete. In addition to this role, the Engineering Department provides assessment and design of plant hardware, including spreader beams, X-braces, etc. The Engineering Department also provides a similar role for the field erection crews. The designs produced may be for any stage of a job (estimation, preliminary project work, post install review, repair, etc). accelerated installation schedules.



As it applies to STANDARD PRODUCTS, the Engineering Department will provide support in the determination of:

- · Modifying products
- · Creating new products
- Assessing changes in the use of a product
- Assessing structural integrity
- Advising on repair procedures
- Providing designs for plant equipment
- Providing installation instructions



In terms of SPECIFIC SUPPORTIVE functions, Knelsen Engineers may provide the following:

- · Assist with coordinating drawing changes
- Assess design requirements and change reinforcing to suite changes in use or design requirements, or to alter product dimensions to fit these needs
- Review field issues
- Review forces applied by the precast (soil bearing pressure for transformer bases)
- · Help identify ways of addressing clients' issues
- · Design lift-hooks and lifting mechanics
- · Design prestressing equipment, if needed
- · Design engineered lifting hardware
- Check the capacity of existing designs for new or alternative loading situations



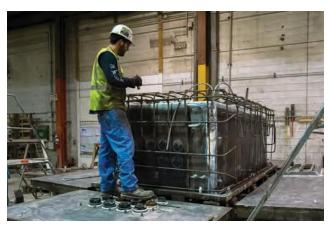










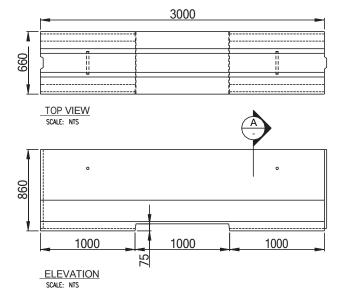


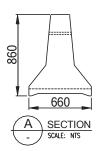


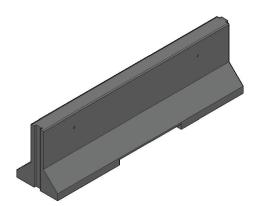
Notes

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Technical Detail

CPCI Standard CSA Standard Concrete Strength Concrete Type

Reinforcement Weight Group S A23.3-14, A23.4-09 35 MPa @ 28 Days Sulphate Resistant S2 Exposure Grade 400 2,044 kg (4,497 lbs)

Product Detail

Outside Dimension Connection Type Max. Length Lift Holes

3000 x 660 x 860 Keyway 3048mm or 10' (2)-25mm Dia

Optional (Extra)

Fence Attachment Fence Attachment Fence Attachment Insert PVC Insert Corrugated Duct Metal Plate

Revision Date

April. 01 2019



10' NEW JERSEY BARRIER (TYPE 1)

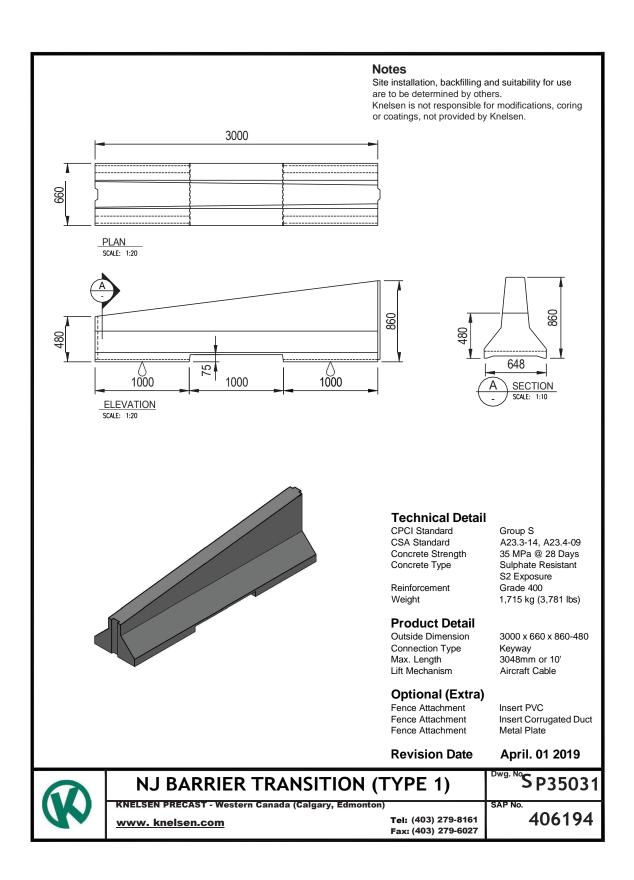
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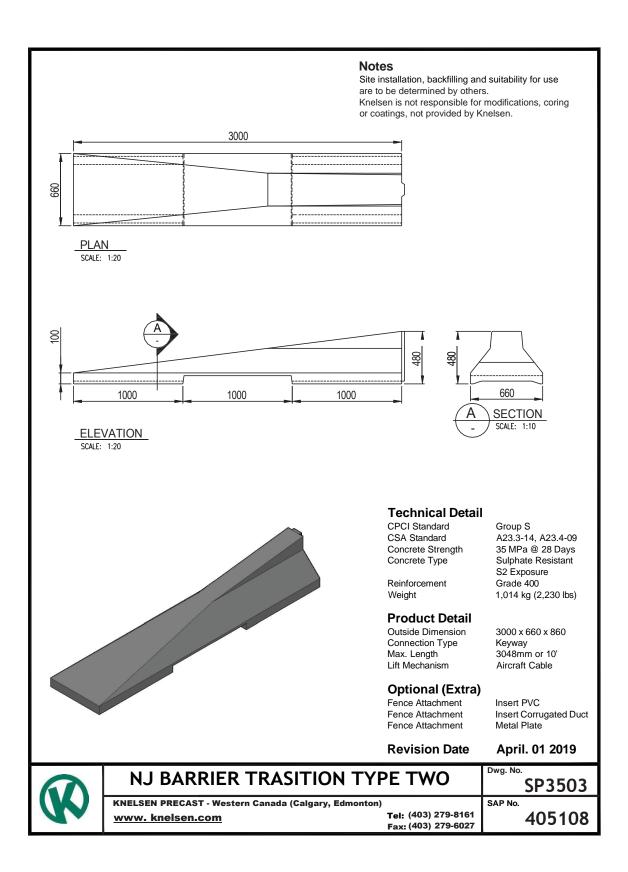
Tel: (403) 279-8161 Fax: (403) 279-6027 SAP No.

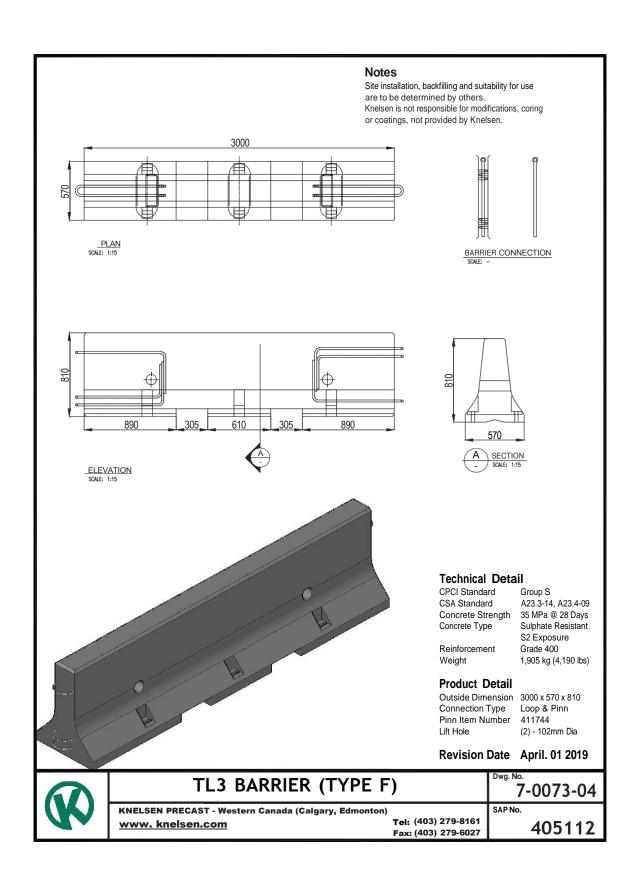
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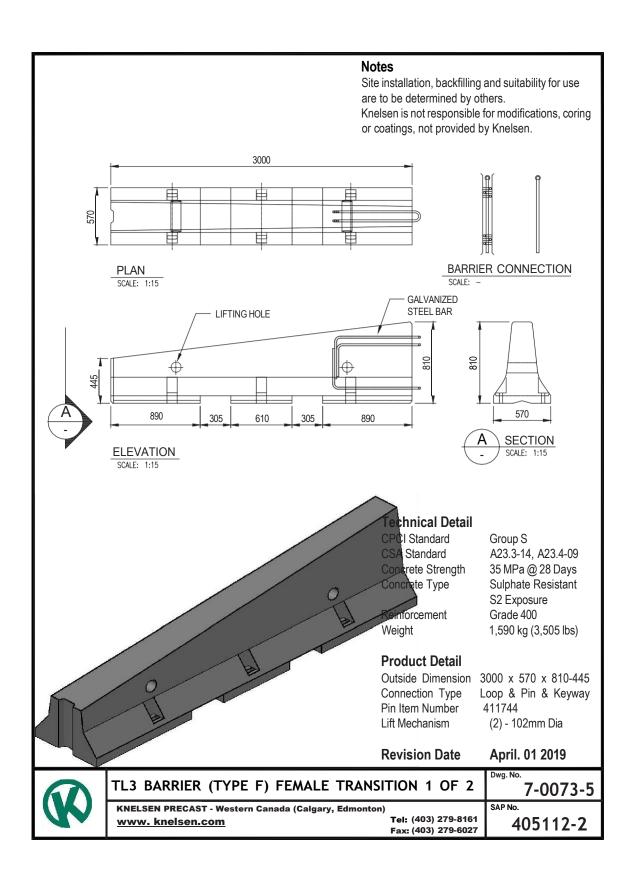
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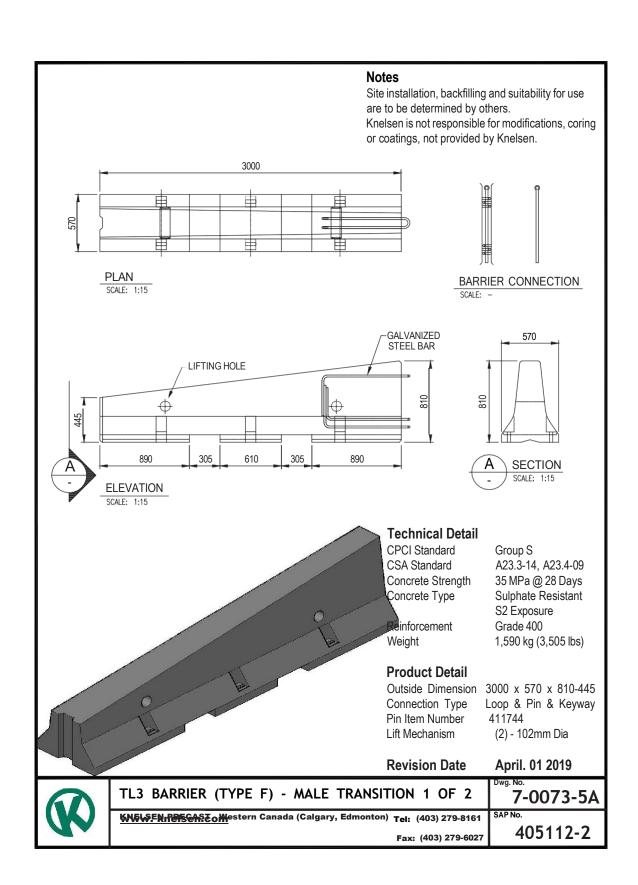
Notes Site installation, backfilling and suitability for use are to be determined by others. Knelsen is not responsible for modifications, coring or coatings, not provided by Knelsen. 2400 9 PLAN SCALE: 1:20 860 860 1000 700 660 700 SECTION SCALE: 1:10 **ELEVATION** SCALE: 1:20 **Technical Detail** CPCI Standard Group S A23.3-14, A23.4-09 CSA Standard Concrete Strength 35 MPa @ 28 Days Concrete Type Sulphate Resistant S2 Exposure Grade 400 Reinforcement Weight 1,014 kg (2,230 lbs) **Product Detail** Outside Dimension 2400 x 660 x 860 Connection Type Keyway Max. Length 2400mm or 8' Lift Mechanism 2 x 25mm Dia **Optional (Extra)** Fence Attachment Insert PVC Fence Attachment Insert Corrugated Duct Fence Attachment Metal Plate **Revision Date** April. 01 2019 Dwg. No. 8' NEW JERSEY BARRIER (TYPE 1) KNELSEN PRECAST - Western Canada (Calgary, Edmonton) 412175 Tel: (403) 279-8161 www. knelsen.com Fax: (403) 279-6027

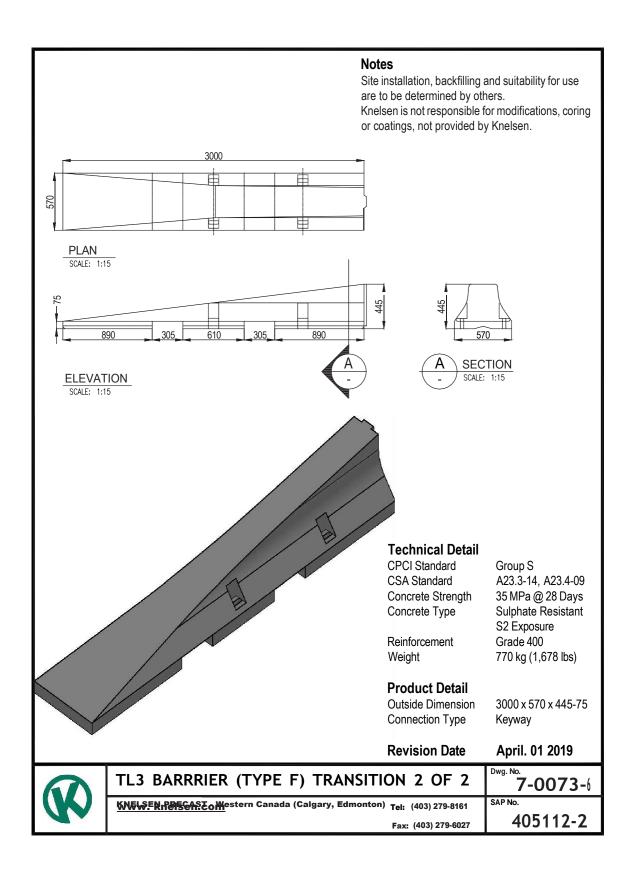


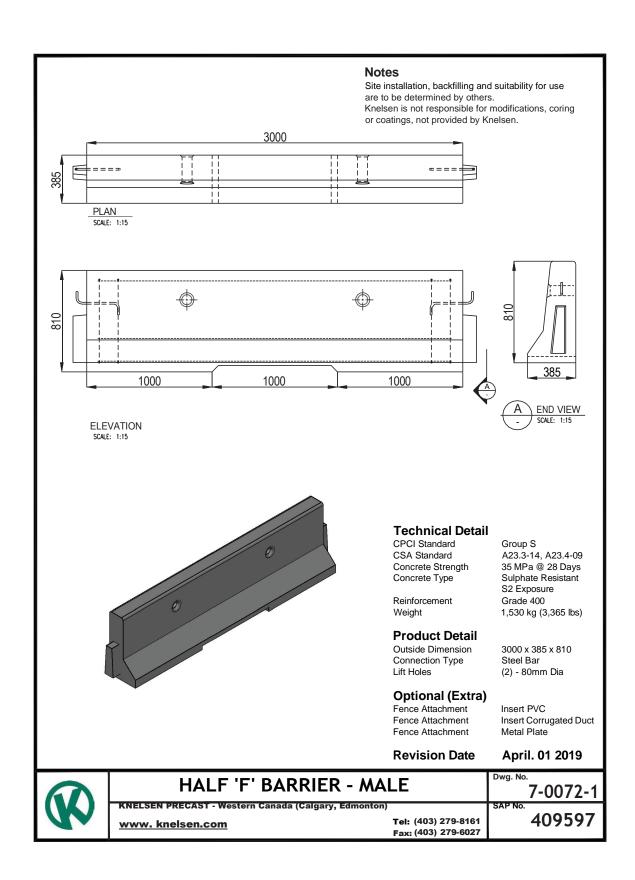


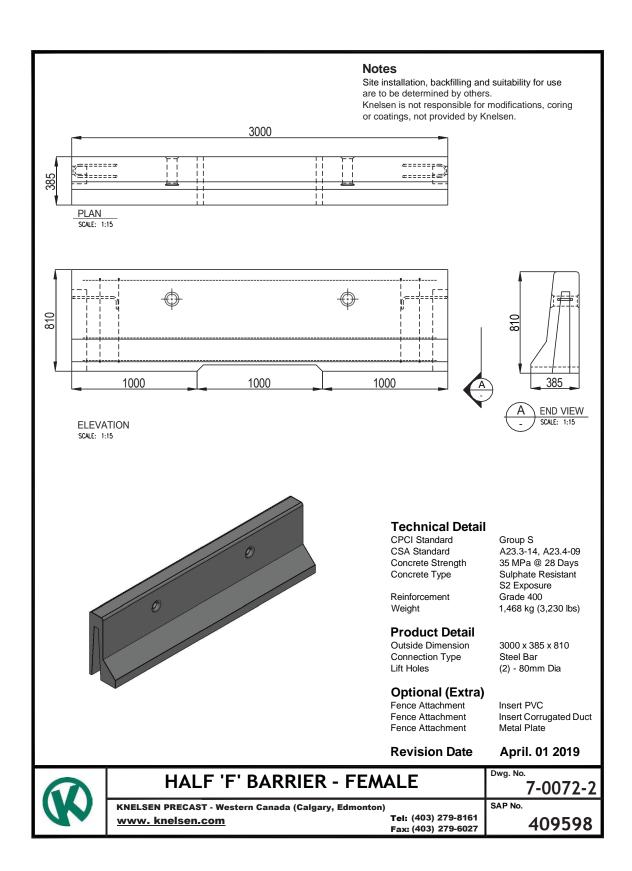


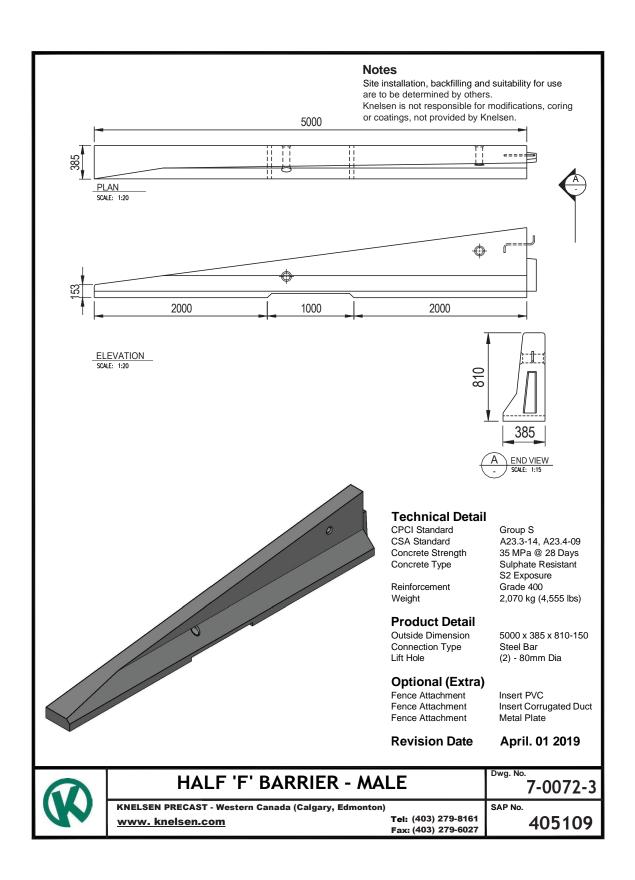


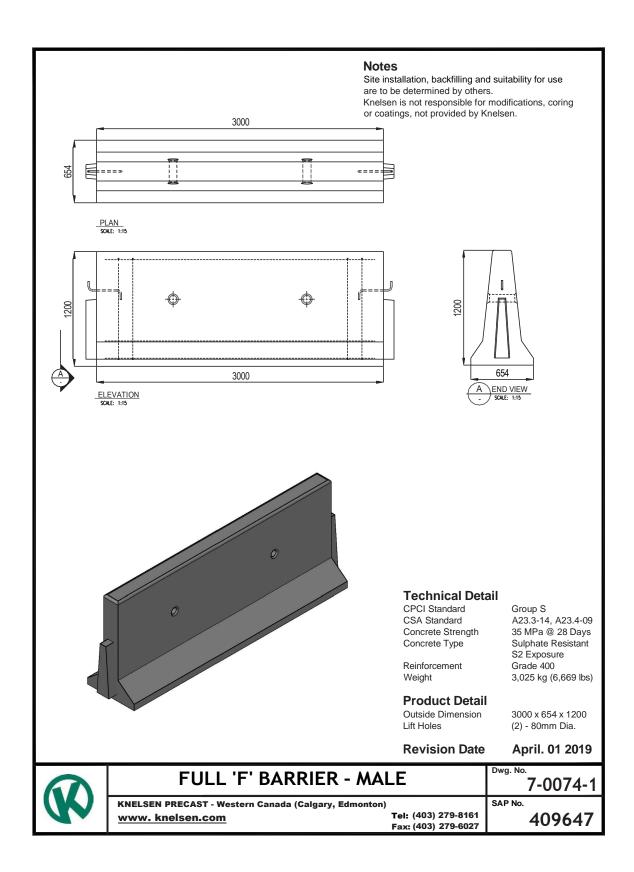


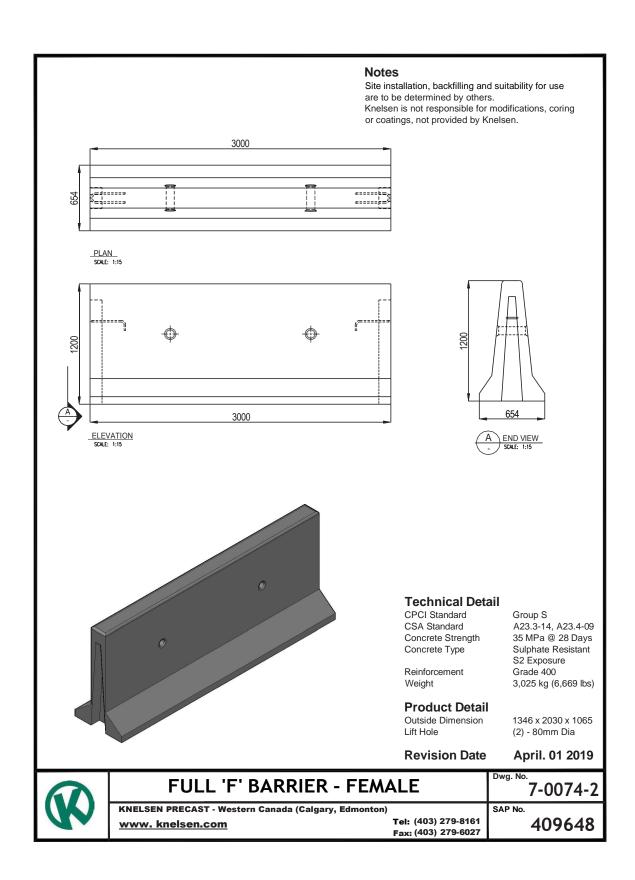


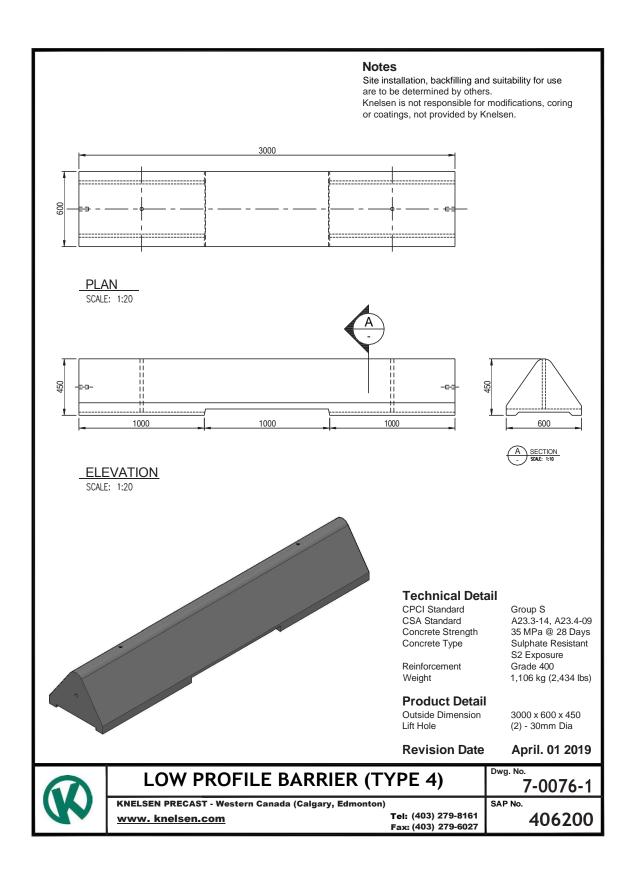


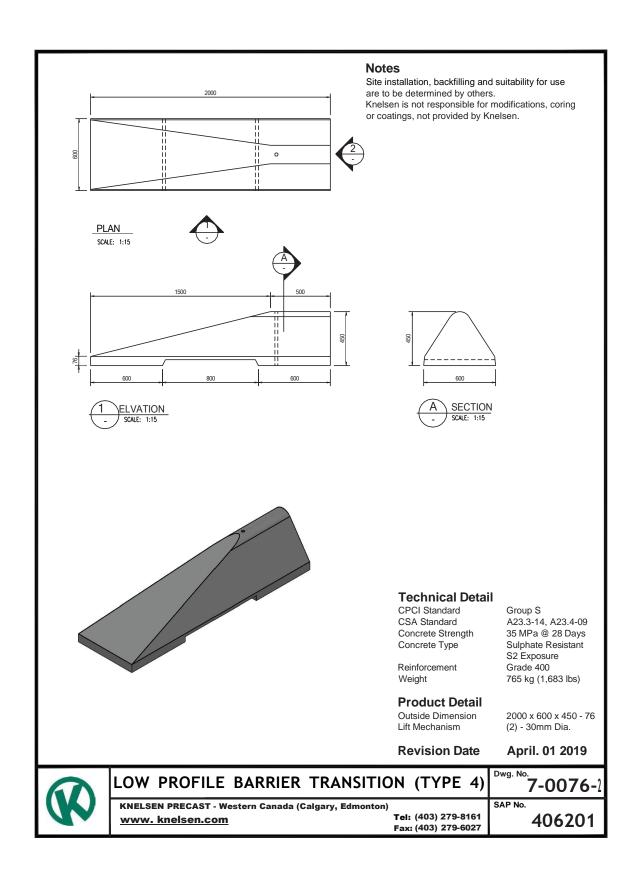


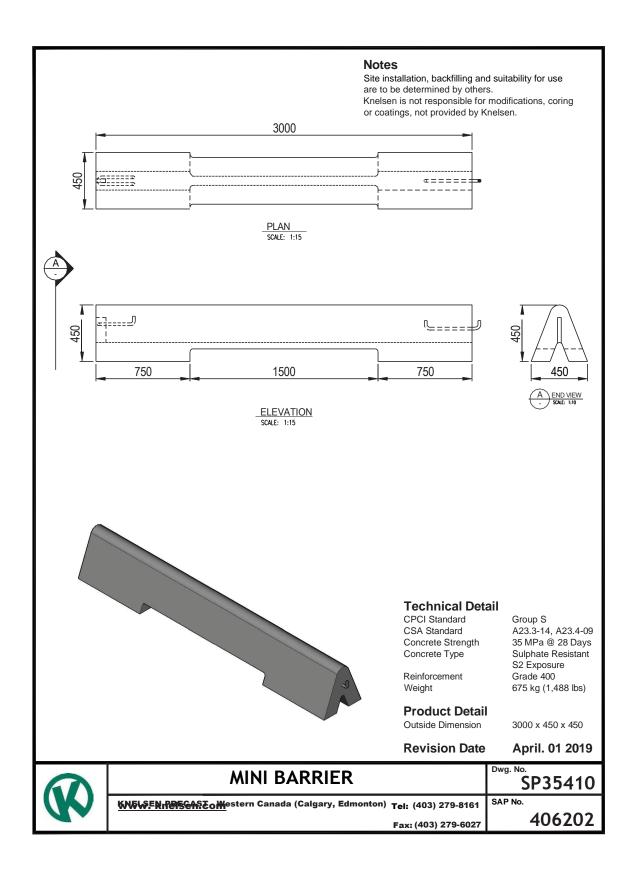


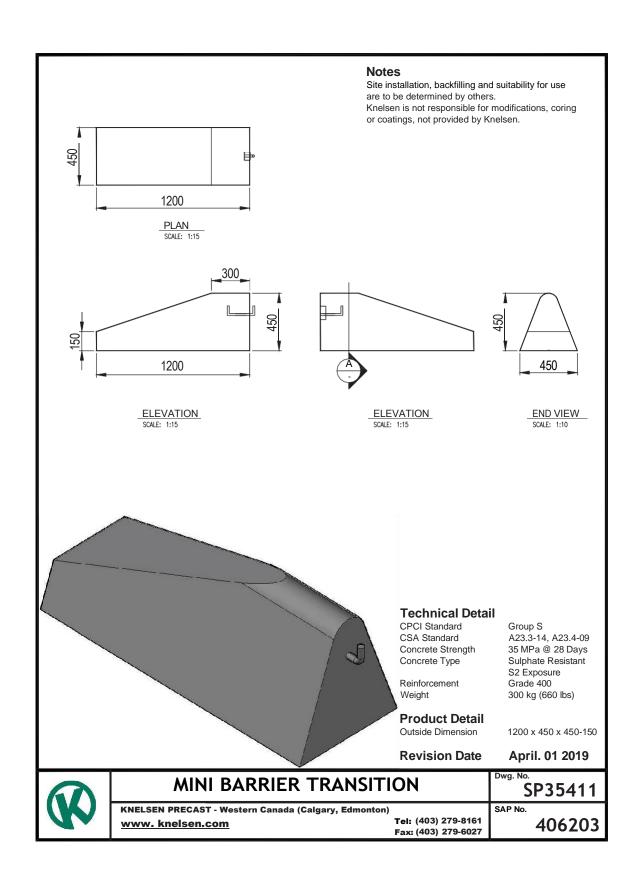


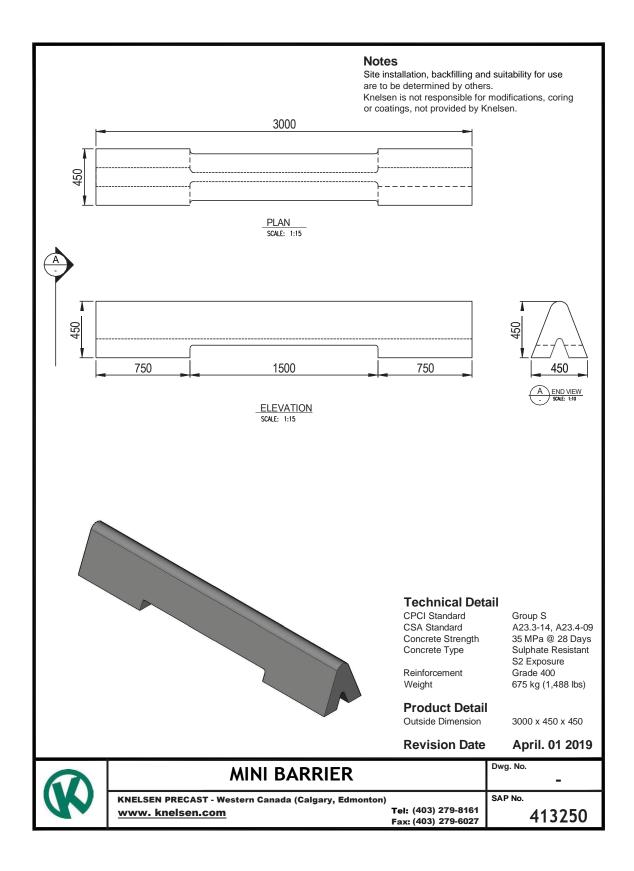


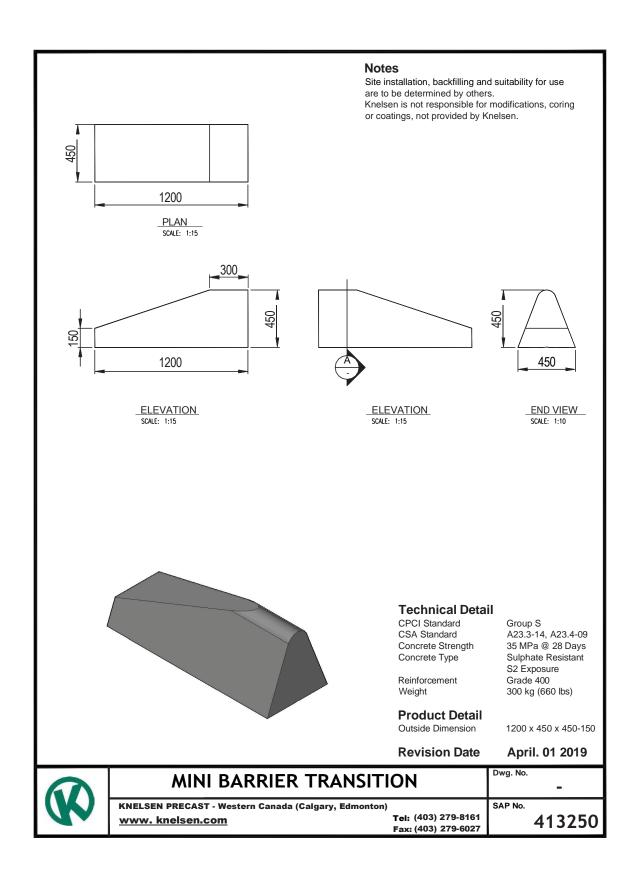


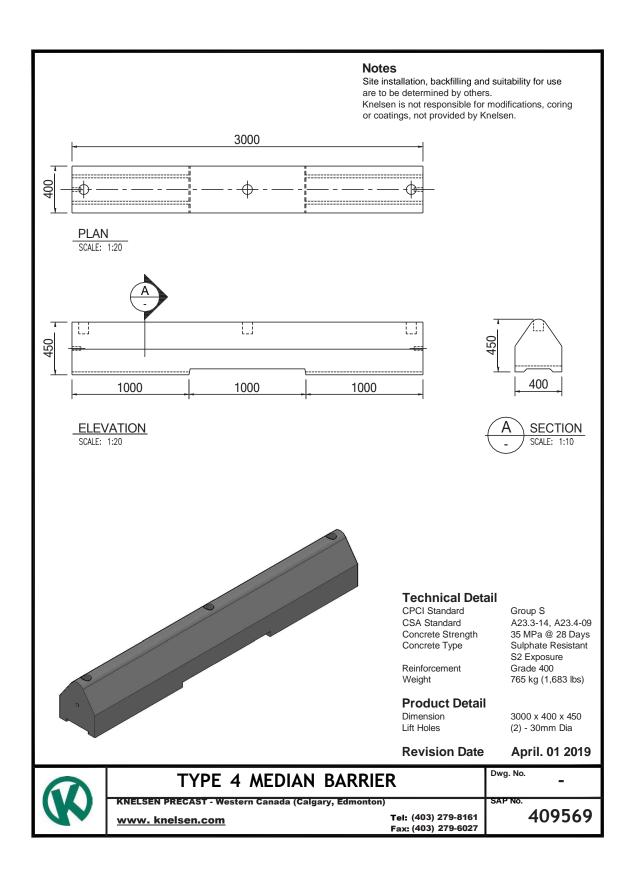


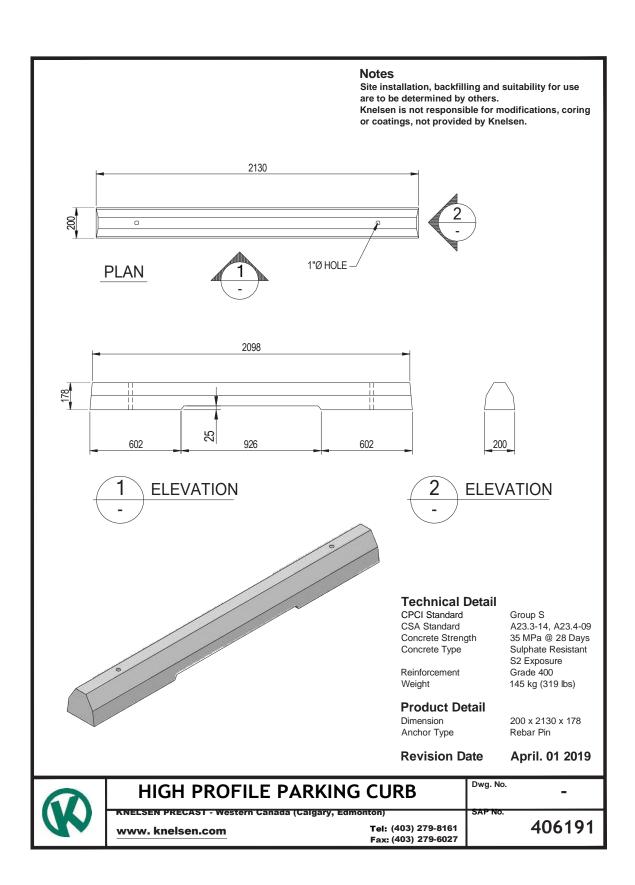


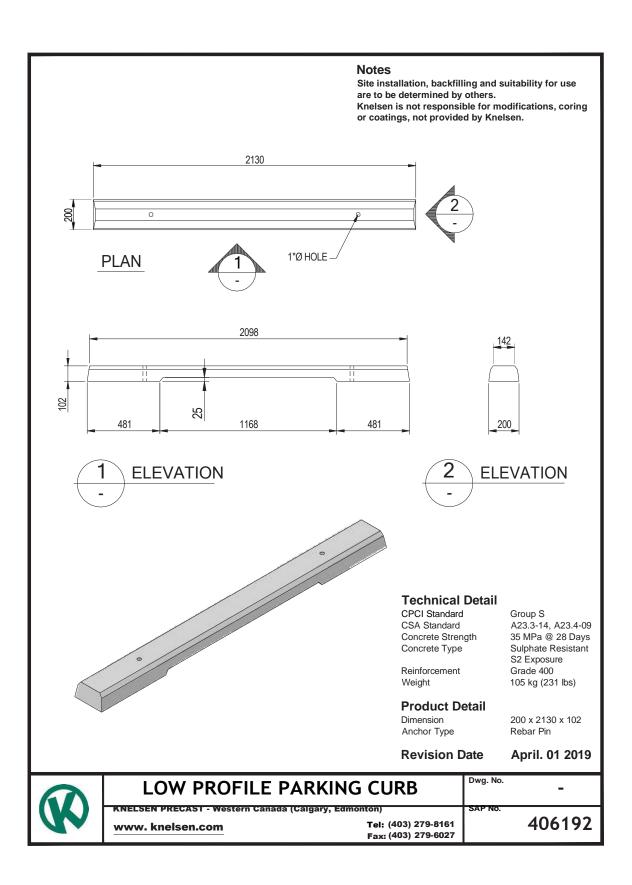


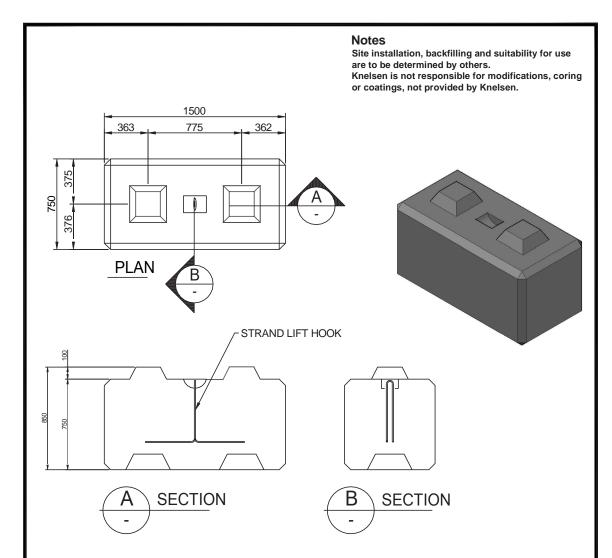












Class A

Block is manufactured using a full consist concrete mix meeting a minimum 35 MPa.

Allowable Vertical Load: 165 Tons (based on equal bearing on the two nubs or sides).

Class B

Block is manufactured using residual concrete from various mixes within the plant, which can contribute to visible changes in appearance or layering look.

The load capacity of these blocks are generally close to the Class A block, however there is no guarantee of the MPa or Breakage.

Technical Detail

CSA Standard Concrete Strength Concrete Type

Reinforcement Weight Load Rating

A23.3-14, A23.4-09 35 MPa @ 28 Days Sulphate Resistant S2 Exposure Grade 400 1970 kg (4343 lbs) Pedestrian

Product Detail

Dimension Lift Mechanism 1500 x 750 x 750 Strand

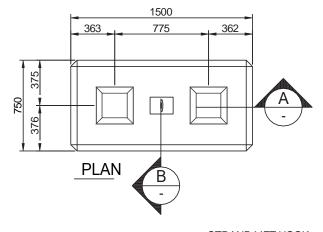
April. 01 2019 **Revision Date**

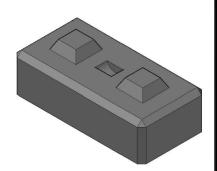


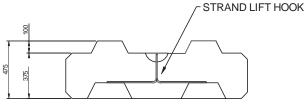
METRIC STACKING BLOCK (FULL)		Dwg. No.	9-0025-1
KNELSEN PRECAST - Western Canada (Calgary, Edmonton)		SAP No.	
www. knelsen.com	Tel: (403) 279-8161 Fax: (403) 279-6027		405962

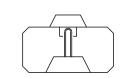
Site installation, backfilling and suitability for use

are to be determined by others. Knelsen is not responsible for modifications, coring or coatings, not provided by Knelsen.









Notes





Class A

Block is manufactured using a full consist concrete mix meeting a minimum 35 MPa.

Allowable Vertical Load: 165 Tons (based on equal bearing on the two nubs or sides).

Class B

Block is manufactured using residual concrete from various mixes within the plant, which can contribute to visible changes in appearance or layering look.

The load capacity of these blocks are generally close to the Class A block, however there is no guarantee of the MPa or Breakage.

Technical Detail

CSA Standard Concrete Strength Concrete Type

Reinforcement Weight Load Rating

A23.3-14, A23.4-09 35 MPa @ 28 Days Sulphate Resistant S2 Exposure Grade 400 1970 kg (4343 lbs)

Product Detail

Dimension Lift Mechanism 1500 x 750 x 750 Strand

Pedestrian

Revision Date

April. 01 2019



METRIC STACKING BLOCK (HALF)		Dwg. No.	9-0025-1	
KNELSEN PRECAST - Western Canada (Calgary, Edmonton)		SAP No.		
ww	w. knelsen.com	Tel: (403) 279-8161 Fax: (403) 279-6027		405962

750 750 **PLAN**

AIRCRAFT CABLE LIFT HOOK 8



Class A

Block is manufactured using a full consist concrete mix meeting a minimum 35 MPa.

Allowable Vertical Load: 165 Tons (based on equal bearing on the two nubs or sides).

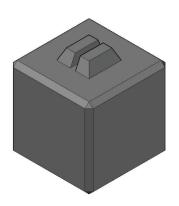
Block is manufactured using residual concrete from various mixes within the plant, which can contribute to visible changes in appearance or layering look.

The load capacity of these blocks are generally close to the Class A block, however there is no guarantee of the MPa or Breakage.

Notes

Site installation, backfilling and suitability for use are to be determined by others.

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Technical Detail

CSA Standard Concrete Strength Concrete Type

Reinforcement Weight Load Rating

A23.3-14, A23.4-09 35 MPa @ 28 Days Sulphate Resistant S2 Exposure Grade 400 1008 kg (2222 lbs) Pedestrian

Product Detail

Dimension 750 x 750 x 750 Lift Mechanism Aircraft Cable

Revision Date April. 01 2019



METRIC STACKING BLOCK (SQUARE)

Dwg. No.

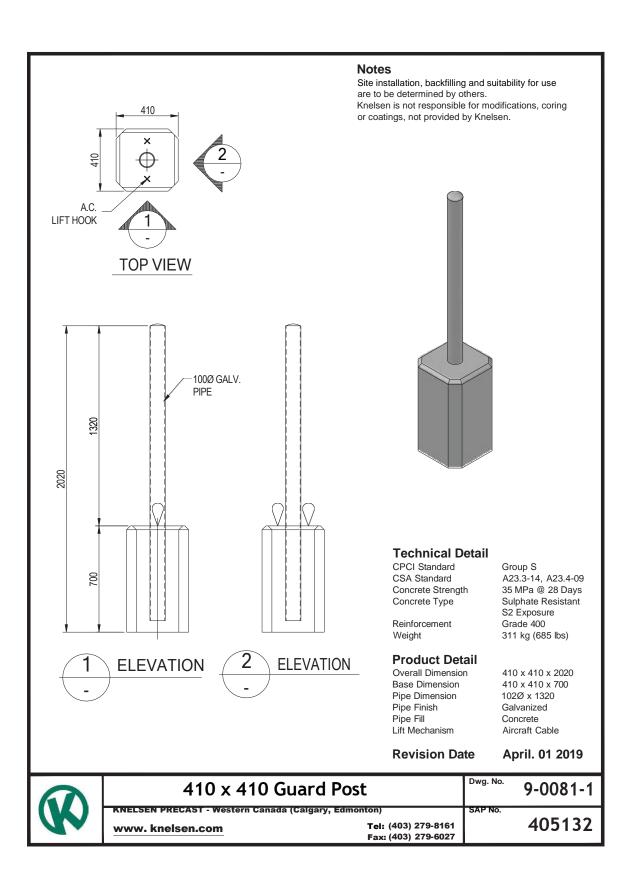
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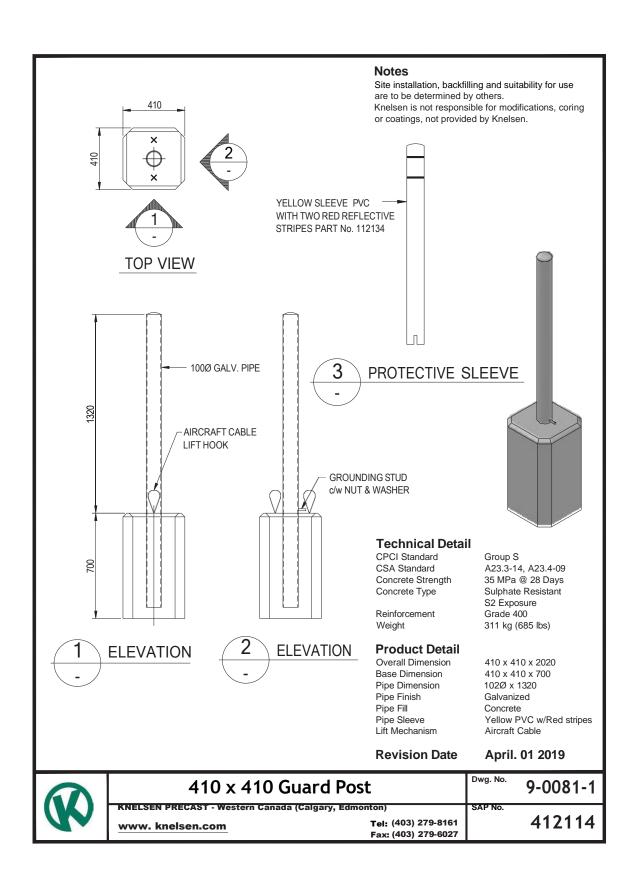
KNELSEN PRECAST - Western Canada (Calgary, Edmonton)

Tel: (403) 279-8161 www. knelsen.com Fax: (403) 279-6027

SAP No.

405963





Notes Site installation, backfilling and suitability for use are to be determined by others. Knelsen is not responsible for modifications, coring or coatings, not provided by Knelsen. ROUND OFF CONCRETE 350 **TOP VIEW** 168.3mm Ø CS PIPE FILLED WITH CONCRETE 1650 FINISH GRADE **Technical Detail CPCI** Standard Group S CSA Standard A23.3-14, A23.4-09 Concrete Strength 35 MPa @ 28 Days 350Ø CONCRETE Sulphate Resistant Concrete Type S2 Exposure Reinforcement Grade 400 460 kg (1,012 lbs.) Weight **Product Detail** Overall Dimension 350 x 2850 Base Dimension 350 x 1375 Pipe Standard Dia. 168mm x 2400mm Steel Pipe Galvanized Pipe Finish 75 350 Pipe Fill Concrete Lift Mechanism Aircraft Cable **ELEVATION Optional (Extra)** Pipe Finish Safety Yellow Pipe Finish Flourescent Orange **Revision Date** April. 01 2019 Dwg. No. 350mm Guard Post

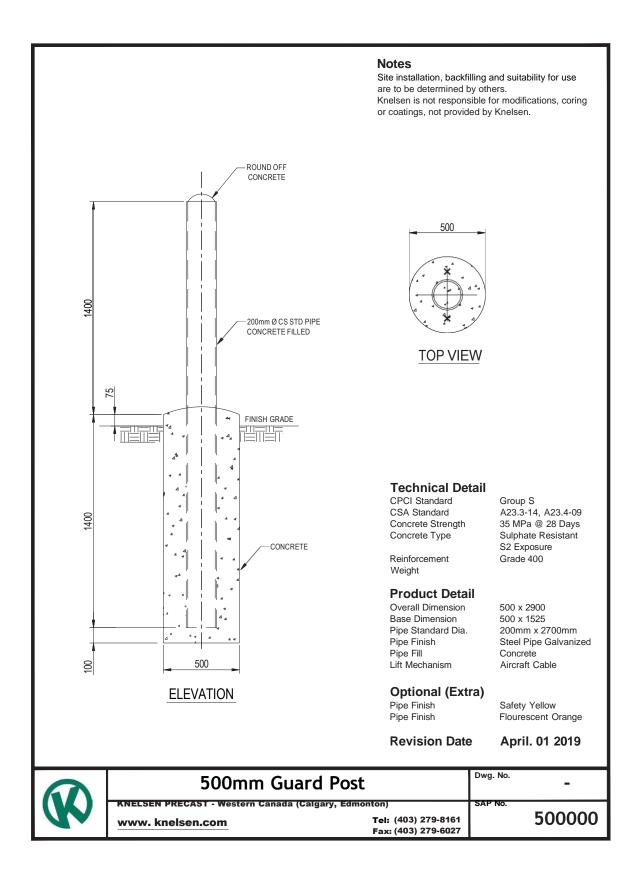
KNELSEN PRECAST - Western Canada (Calgary, Edmonton)

www. knelsen.com

Tel: (403) 279-8161

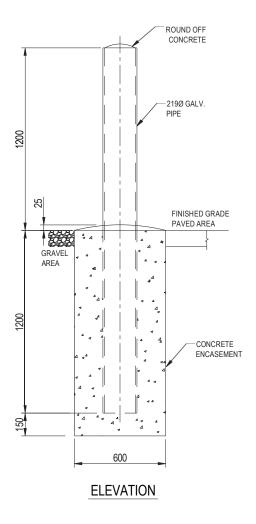
Fax: (403) 279-6027

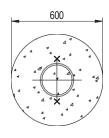
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TOP VIEW

Technical Detail

CPCI Standard

CSA Standard Concrete Strength Concrete Type

Reinforcement Weight

Group S A23.3-14, A23.4-09 35 MPa @ 28 Days Sulphate Resistant S2 Exposure Grade 400

1,082 kg (2,380 lbs.)

600 x 2550

Product Detail

Overall Dimension Base Dimension Pipe Standard Dia. Pipe Alternative Dia. Pipe Finish Pipe Fill

Lift Mechanism

600 x 1375 219mm x 2400mm 168mm x 2400mm Steel Pipe Galvanized Concrete Aircraft Cable

Optional (Extra)

Pipe Finish Safety Yellow Pipe Finish Flourescent Orange

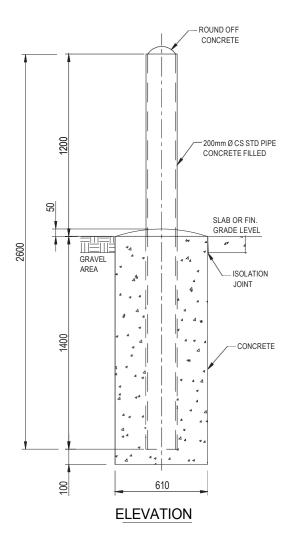
April. 01 2019 **Revision Date**



600mm Guard Post		Dwg. No.	-
KNELSEN PRECAST - Western Canada (Calgary, Edmonton)		SAP No.	
www. knelsen.com	Tel: (403) 279-8161 Fax: (403) 279-6027		500000

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TOP VIEW

Technical Detail

CPCI Standard CSA Standard Concrete Strength Concrete Type

S2 Exposure Reinforcement Grade 400 Weight 1,205 kg (2,650 lbs.)

Product Detail

Overall Dimension Base Dimension Pipe Standard Dia. Pipe Finish Pipe Fill Lift Mechanism

610 x 2700 610 x 1550 200mm x 2600mm Steel Pipe Galvanized Concrete Aircraft Cable

Group S A23.3-14, A23.4-09

35 MPa @ 28 Days

Sulphate Resistant

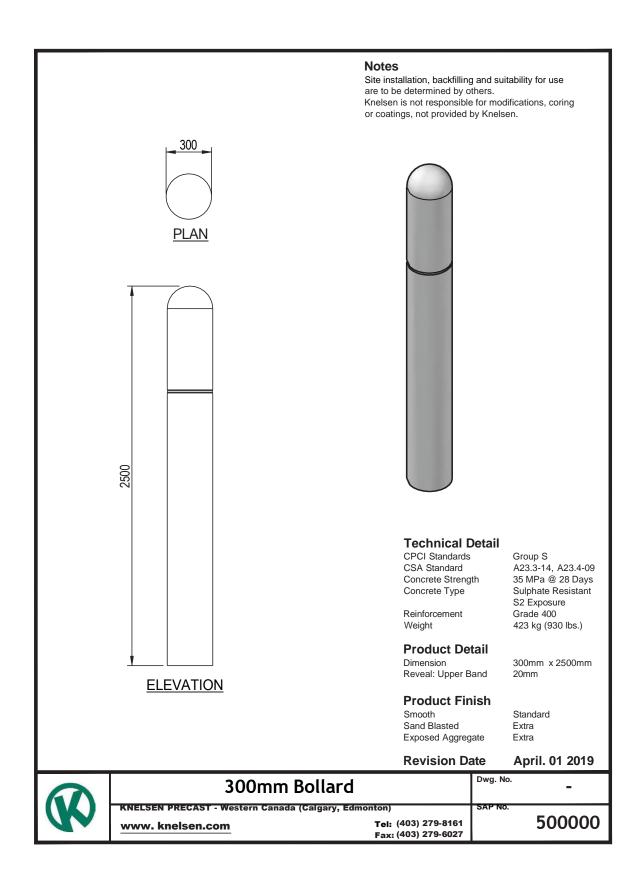
Optional (Extra)

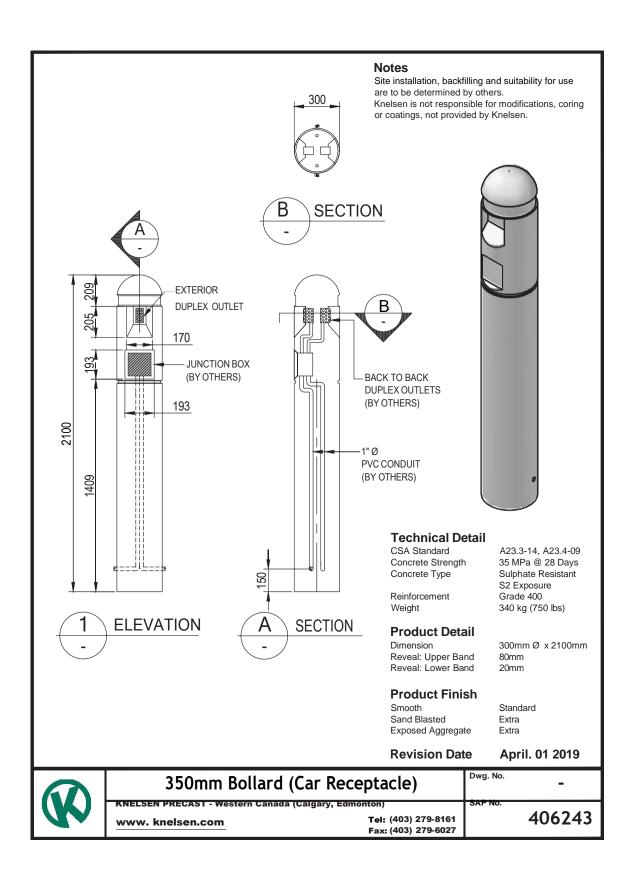
Pipe Finish Safety Yellow Pipe Finish Flourescent Orange

April. 01 2019 **Revision Date**



610mm Guard Post		Dwg. No.	-
KNELSEN PRECAST - Western Canada (Calgary, Edmonton)		SAP No.	
www. knelsen.com	Tel: (403) 279-8161 Fax: (403) 279-6027		500000



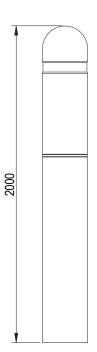


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PLAN



ELEVATION



Technical Detail

CPCI Standard Concrete Strength Concrete Type

Reinforcement

Weight

35 MPa @ 28 Days Sulphate Resistant S2 Exposure Grade 400 340 kg (750 lbs)

Group S

Product Detail

Dimension 350mm Ø x 2000mm Reveal: Upper Band 80mm Reveal: Lower Band 20mm

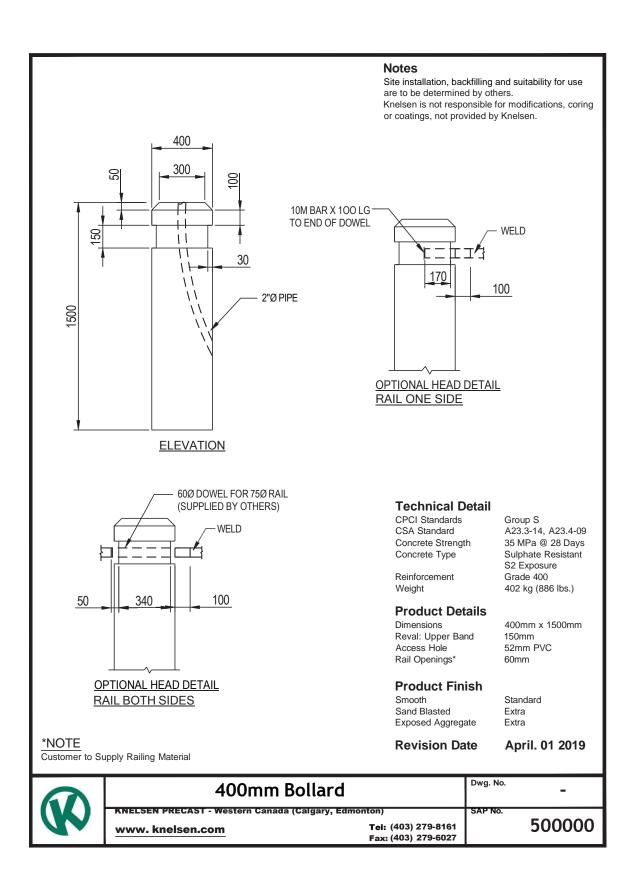
Product Finish

Smooth Standard
Sand Blasted Extra
Exposed Aggregate Extra

Revision Date April. 01 2019

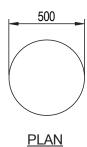


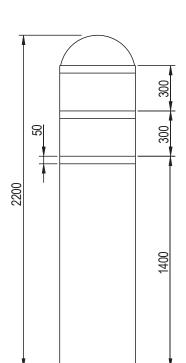
350mm Bollard		Dwg. No.	SP97000
KNELSEN PRECAST - Western Canada (Calgary, Edmonton)		SAP No.	
www. knelsen.com	Tel: (403) 279-8161 Fax: (403) 279-6027		406243



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ELEVATION



Technical Detail

CPCI Standards CSA Standard Concrete Strength Concrete Type

Group S A23.3-14, A23.4-09 35 MPa @ 28 Days Sulphate Resistant S2 Exposure

Reinforcement Grade 400 Weight 922 kg (2,029 lbs.)

Product Detail

Dimension Reveal: Upper Band

500mm x 2200mm

50mm Reveal: Lower band 50mm Reveal: Middle band 50mm

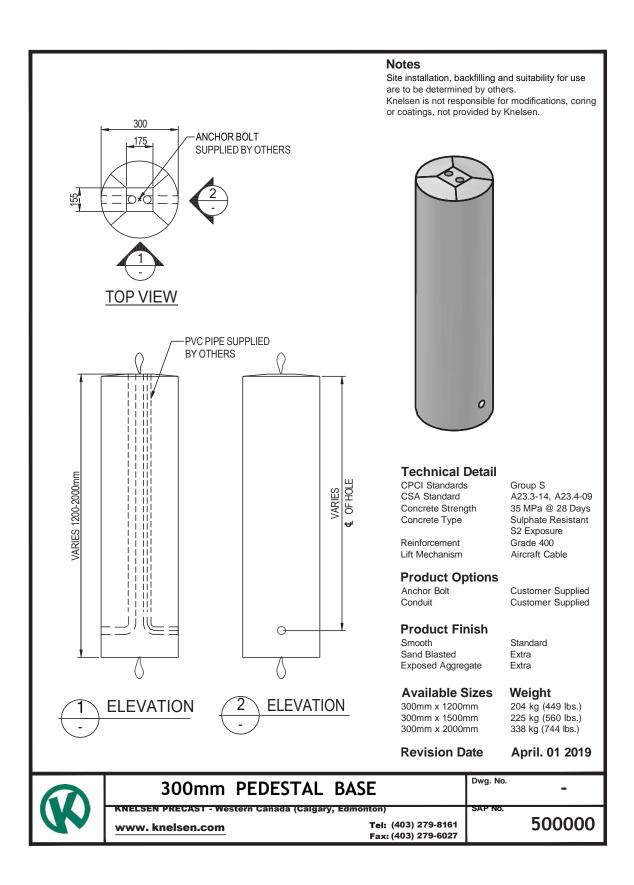
Product Finish

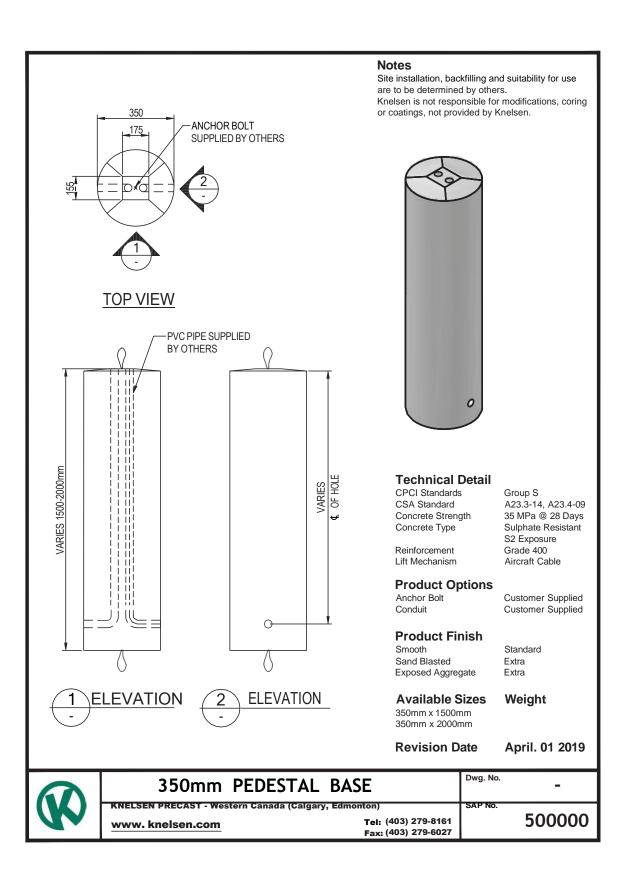
Smooth Standard Sand Blasted Extra Exposed Aggregate Extra

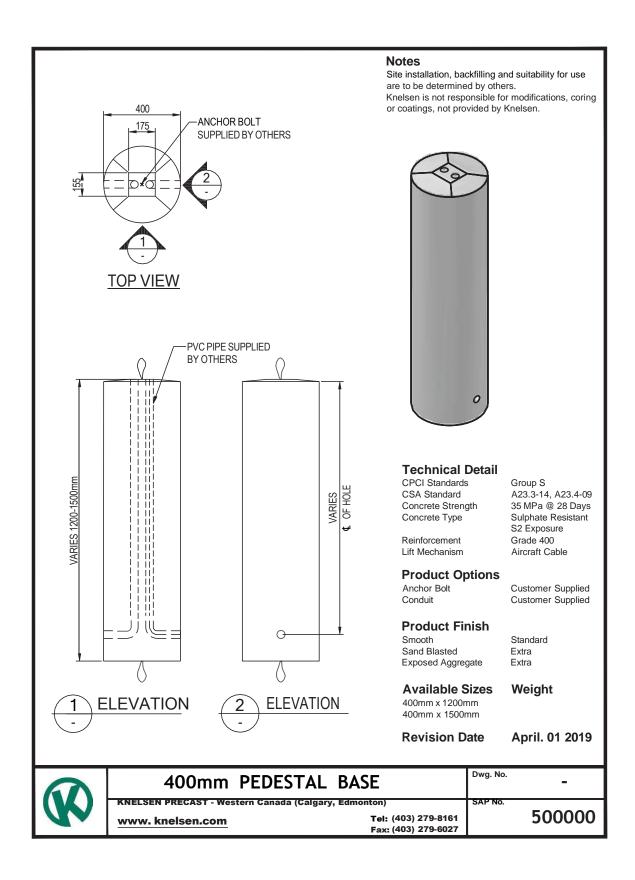
April. 01 2019 **Revision Date**

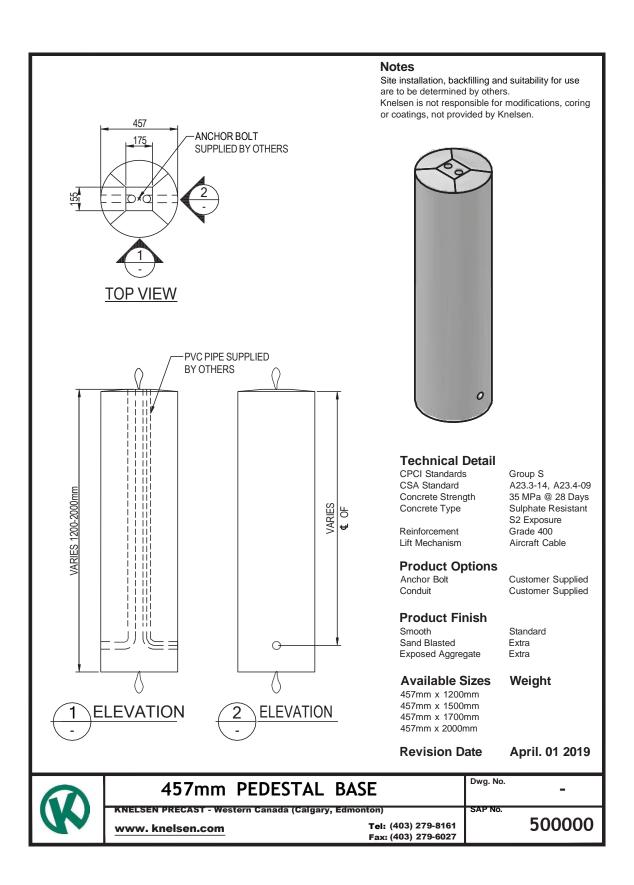


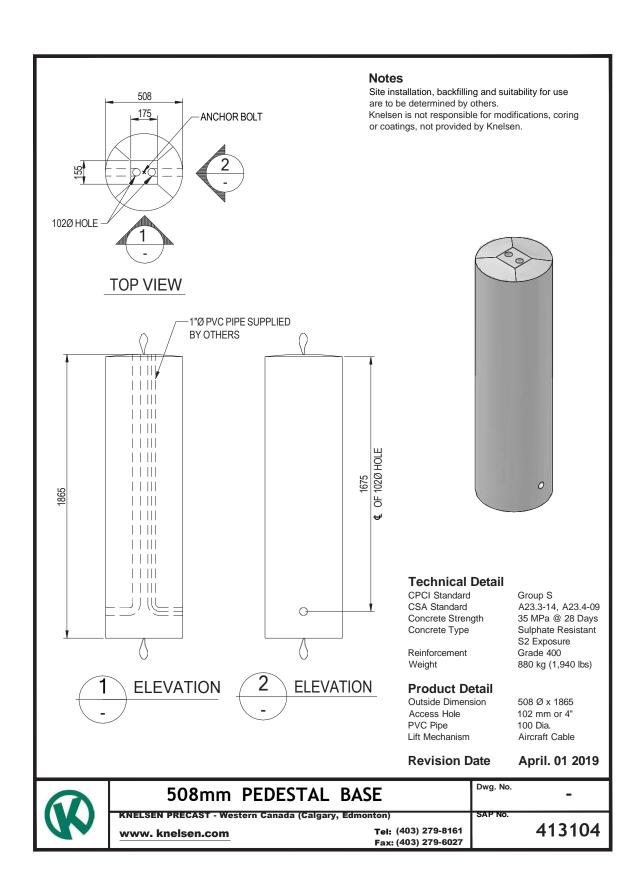
500mm Bollard		Dwg. No.	-
KNELSEN PRECAST - Western Canada (Calgary, Edmonton)		SAP No.	
www. knelsen.com	Tel: (403) 279-8161 Fax: (403) 279-6027		500000

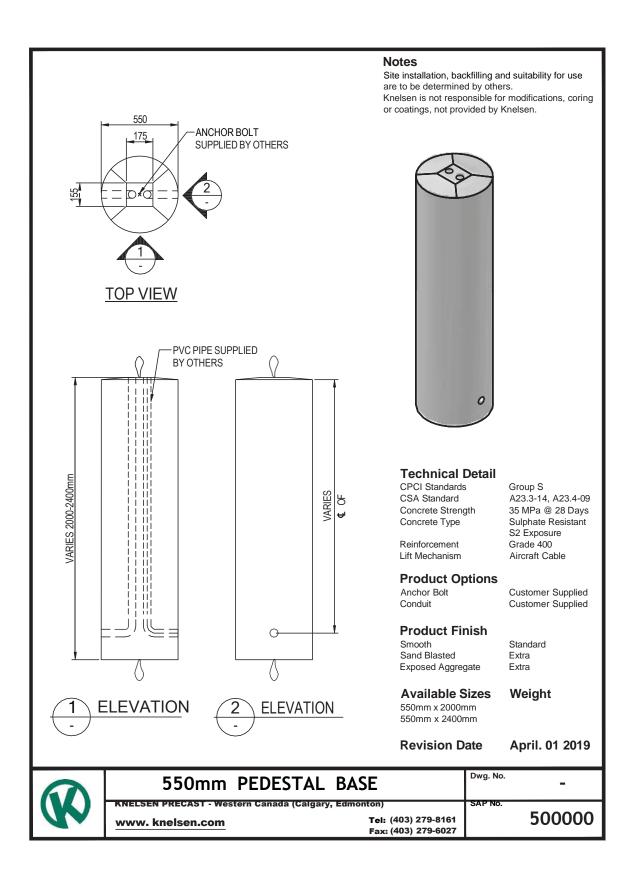


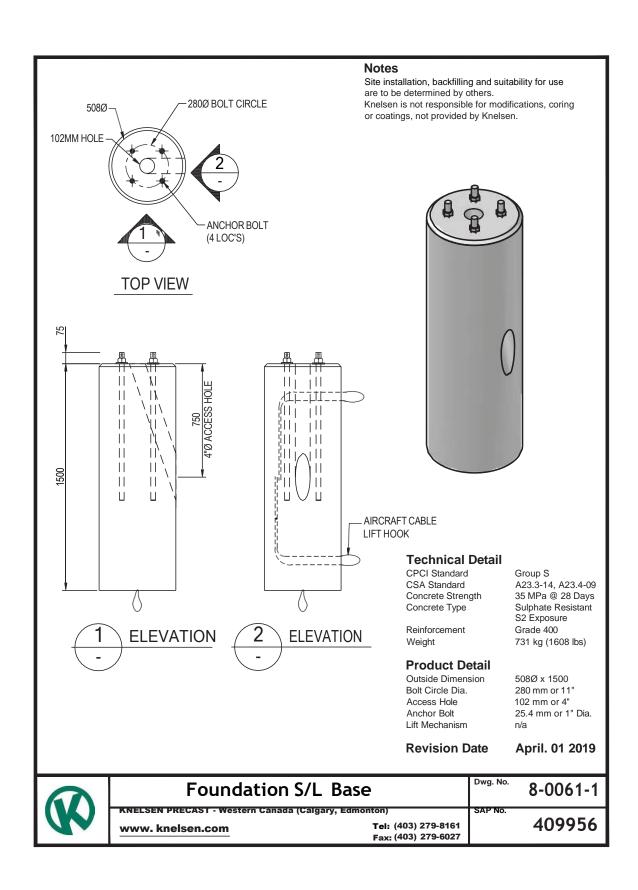


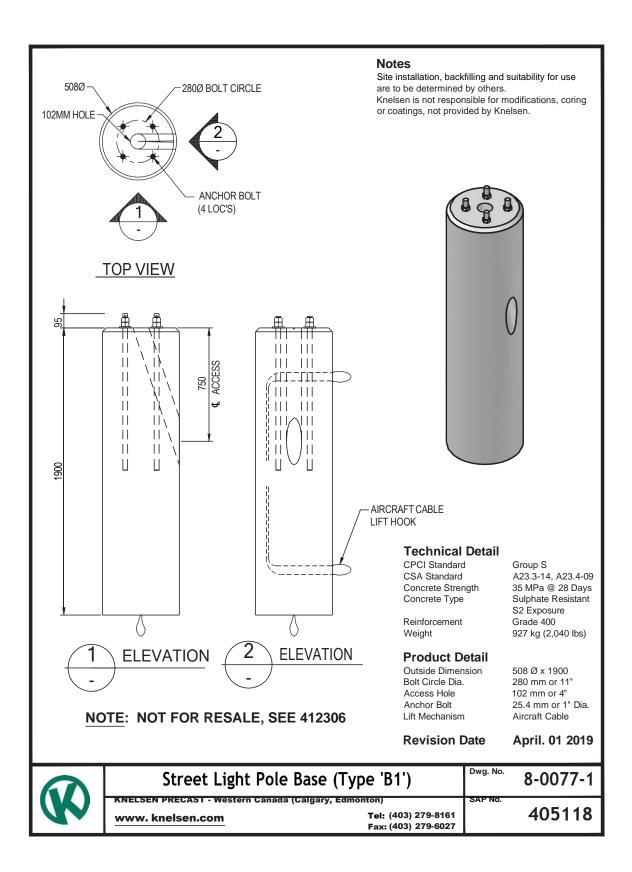


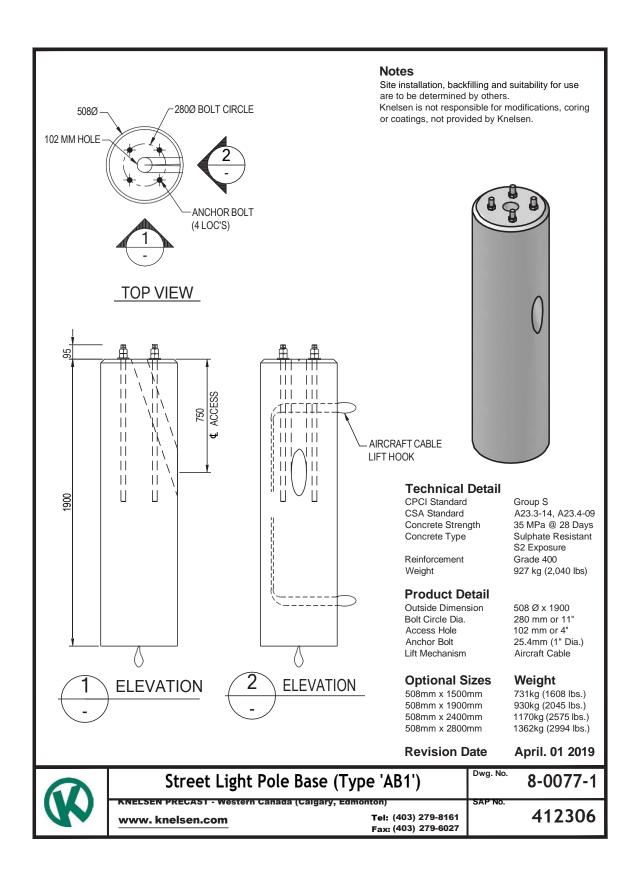


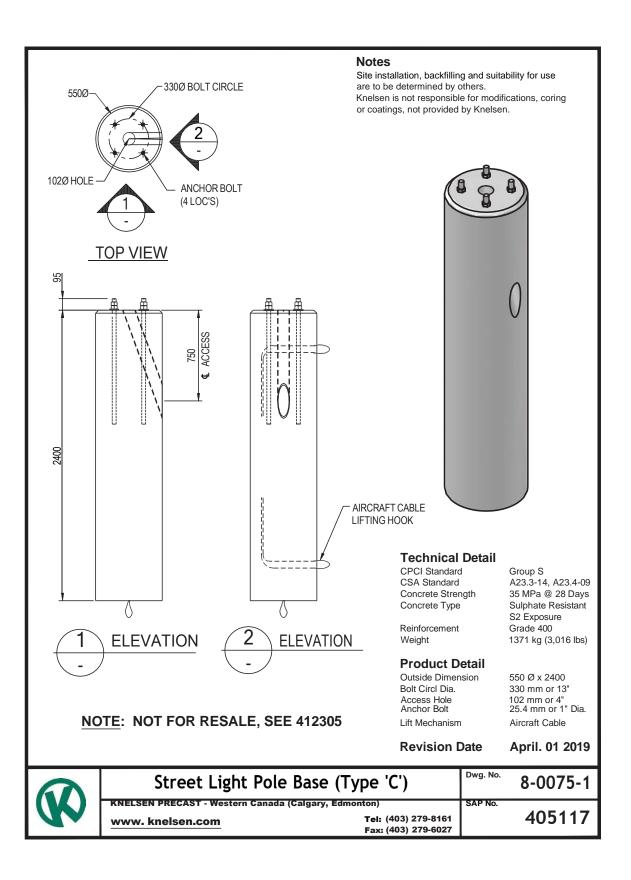


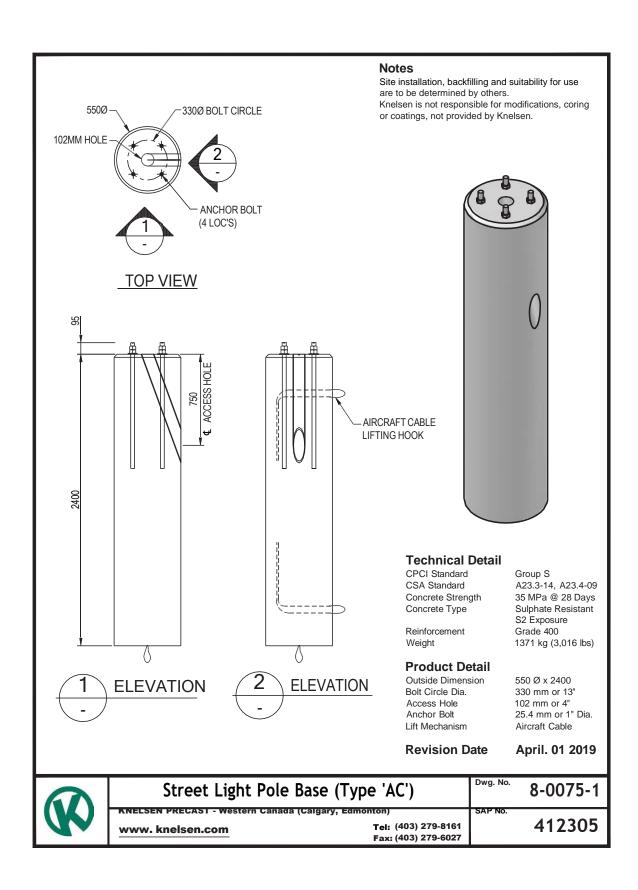


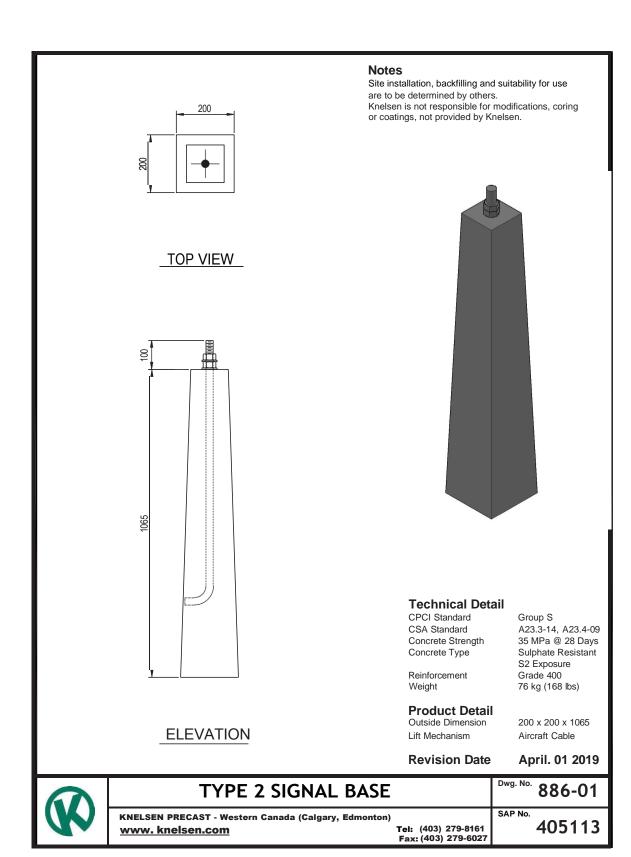


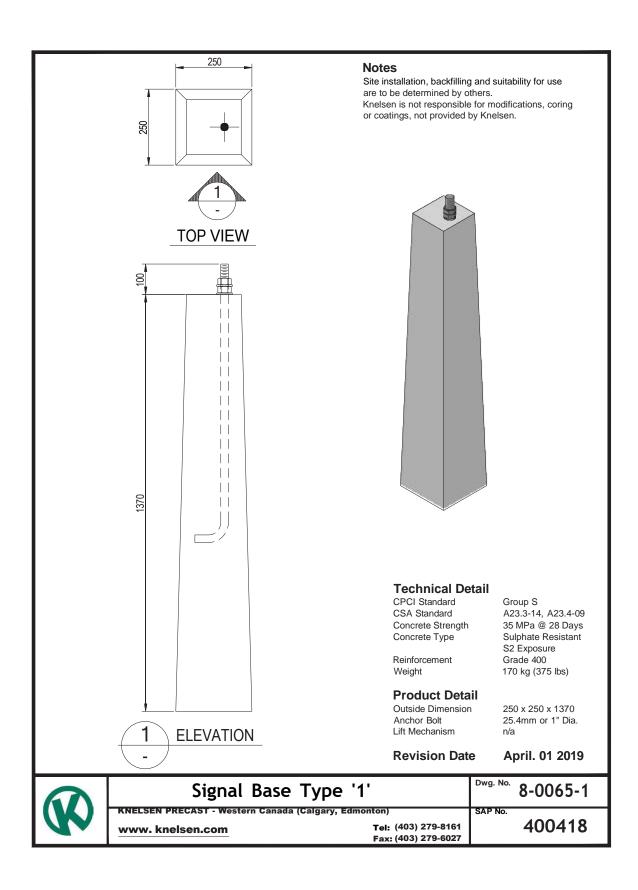


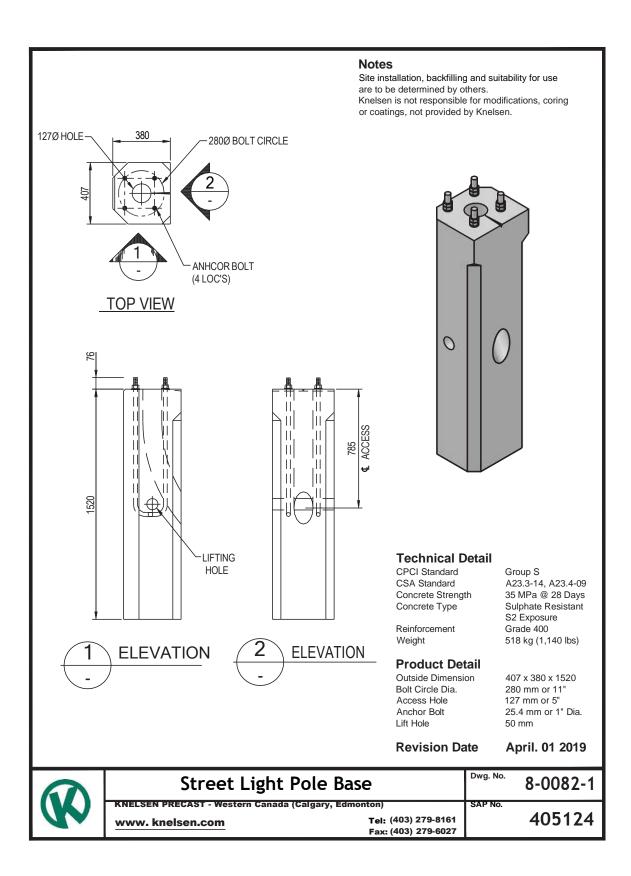


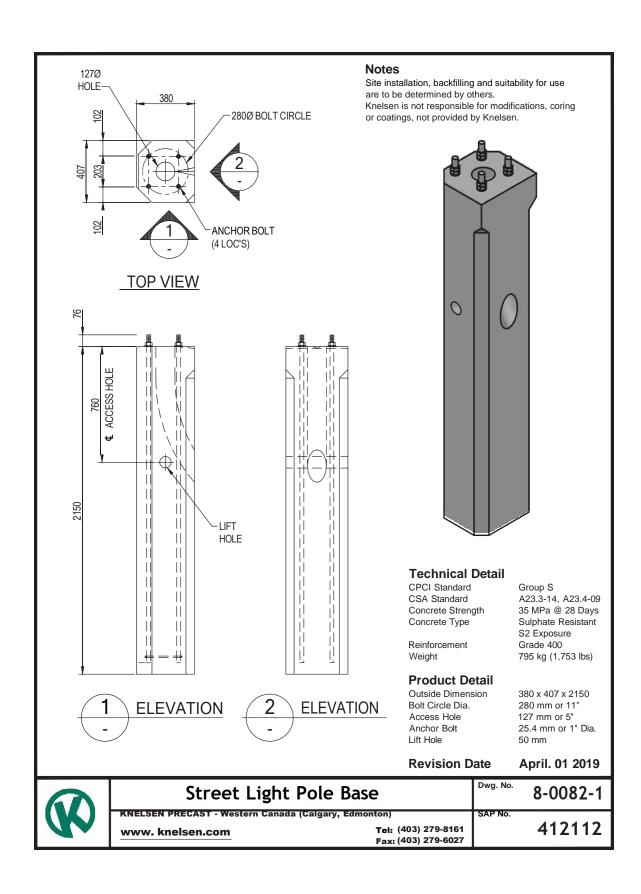


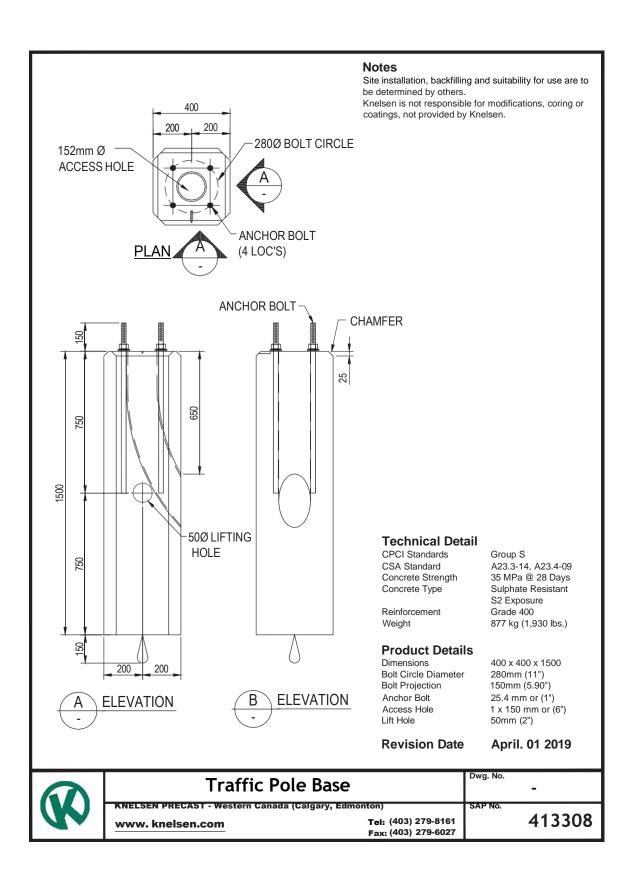


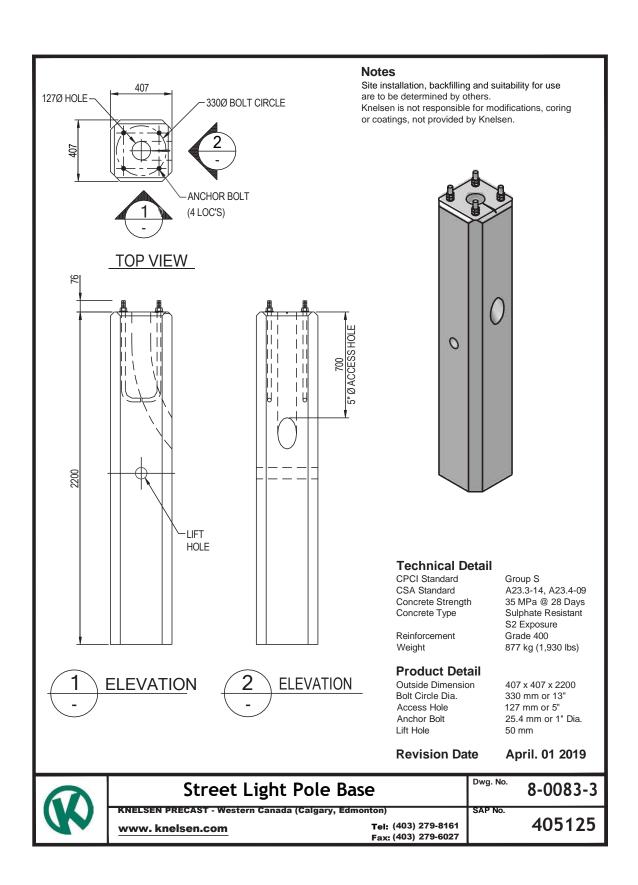


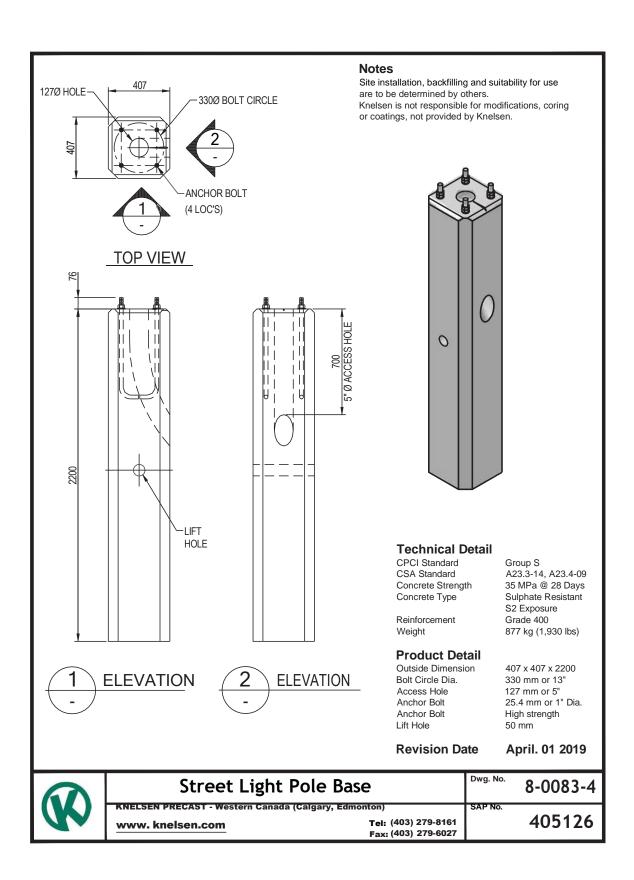


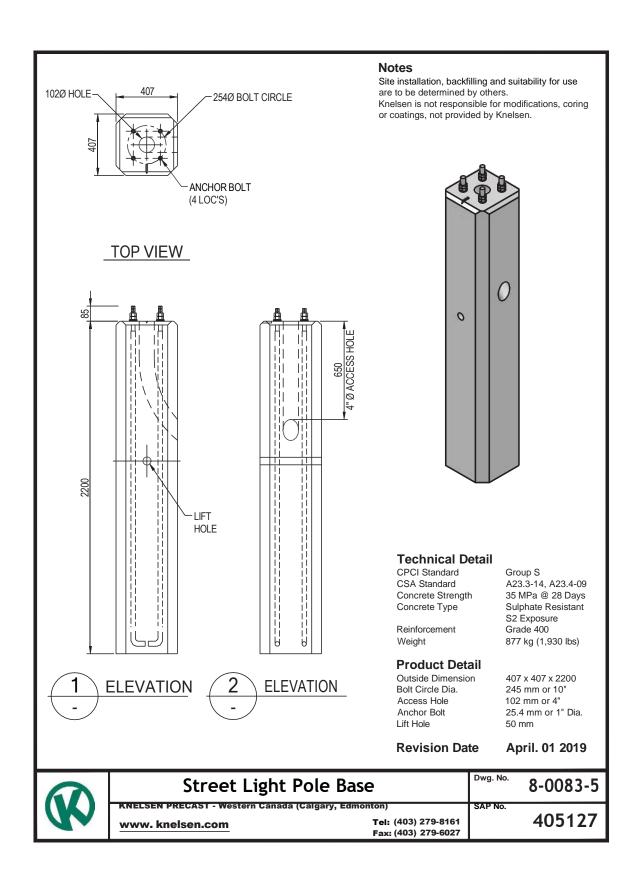


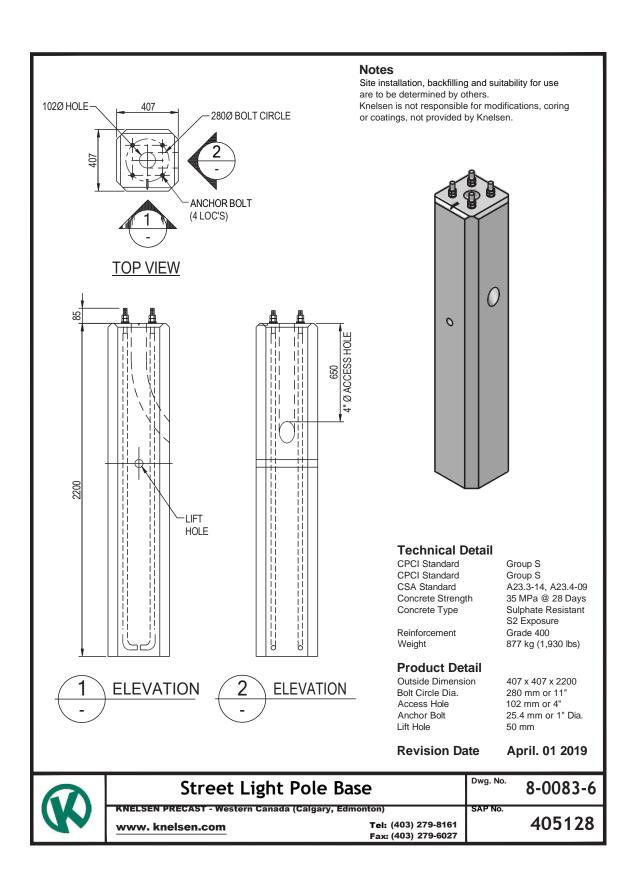


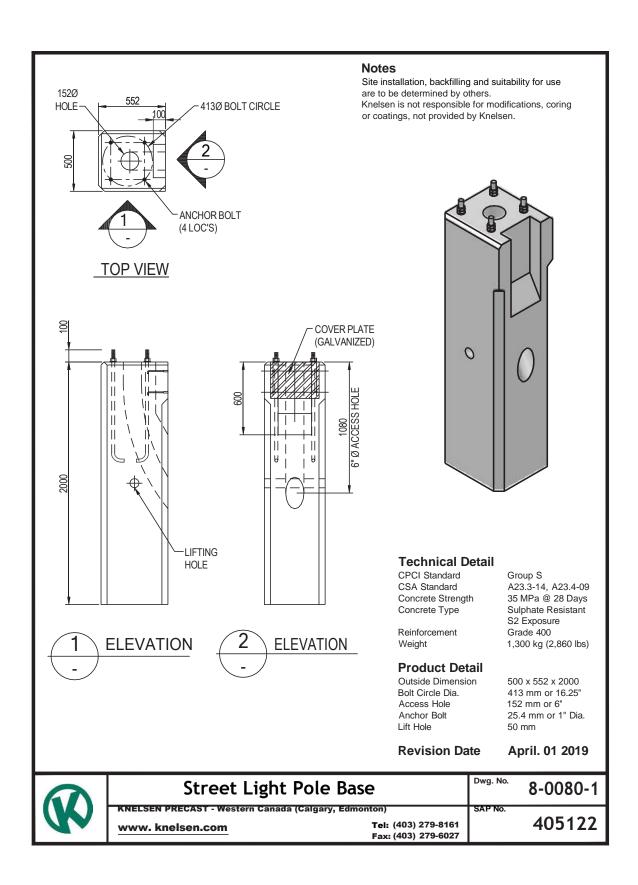


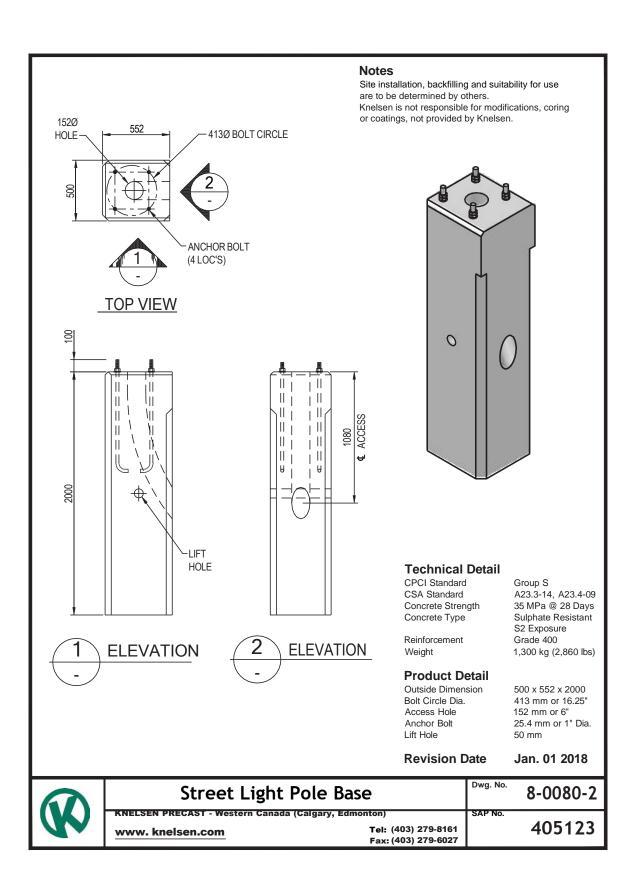


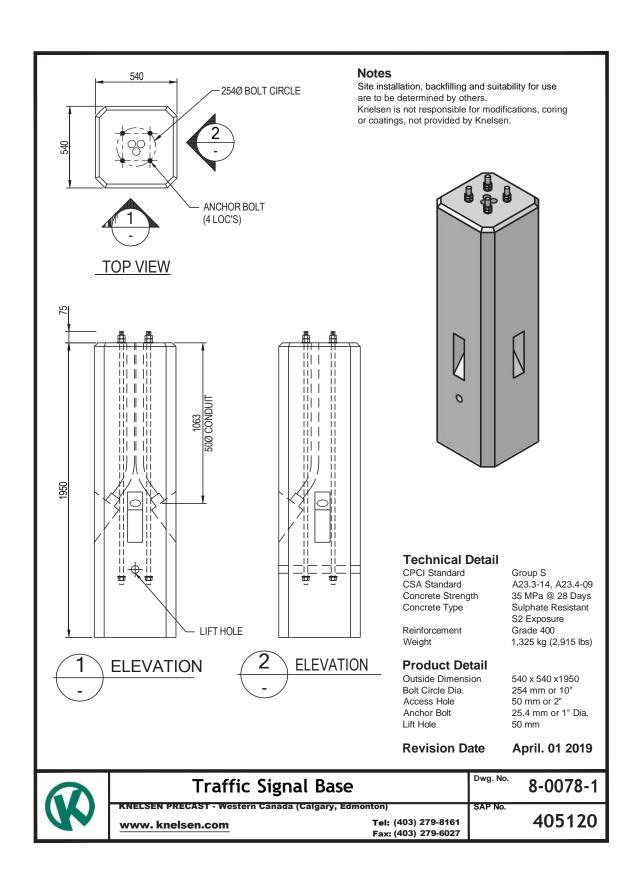


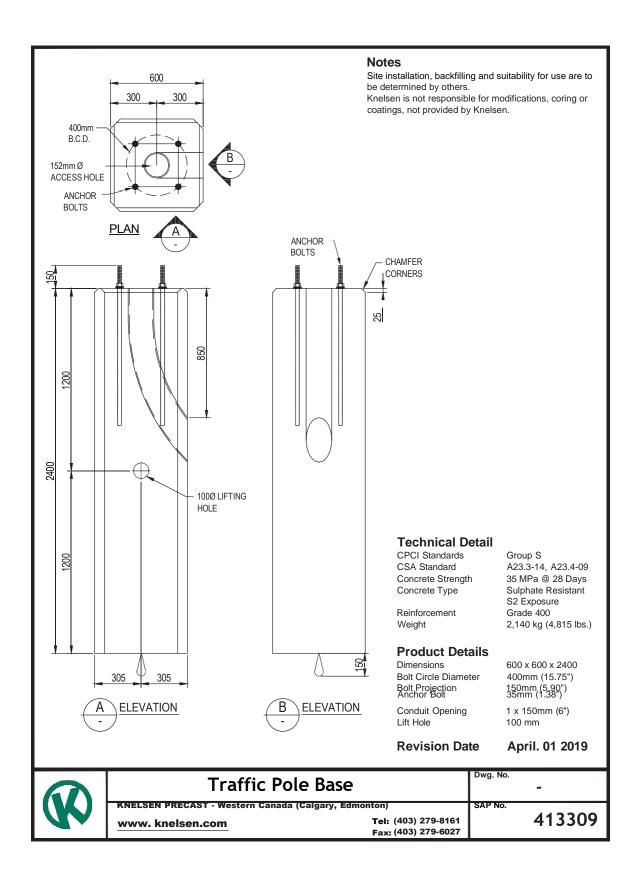


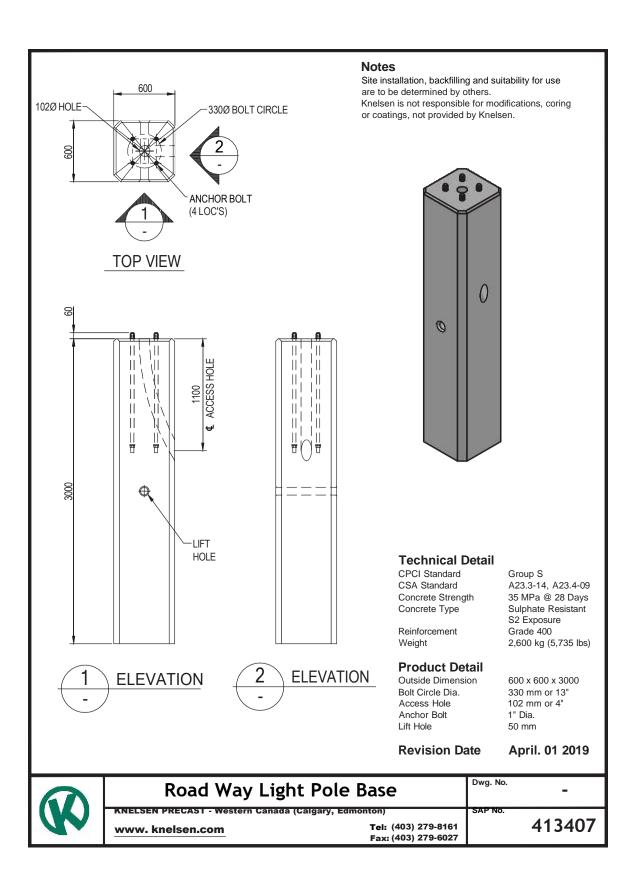


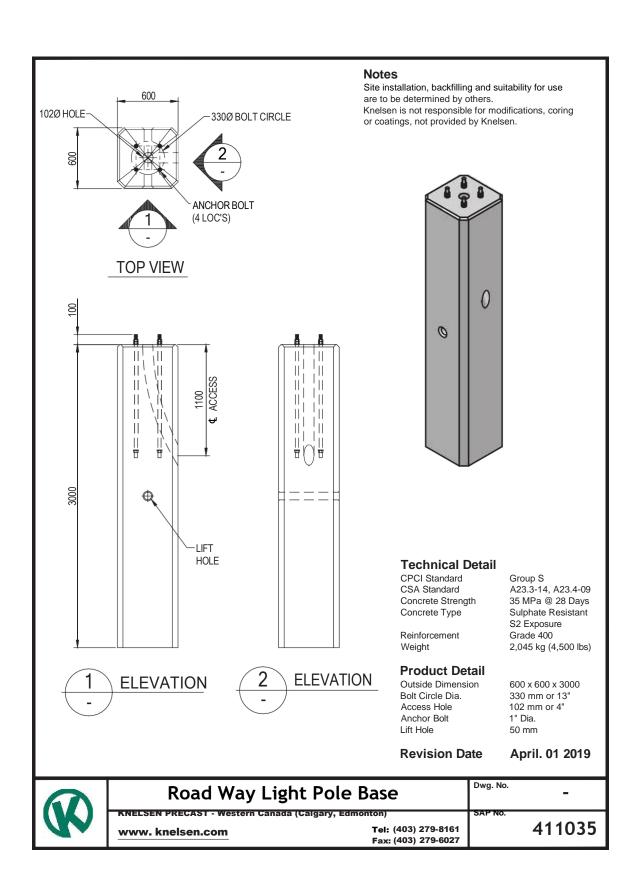


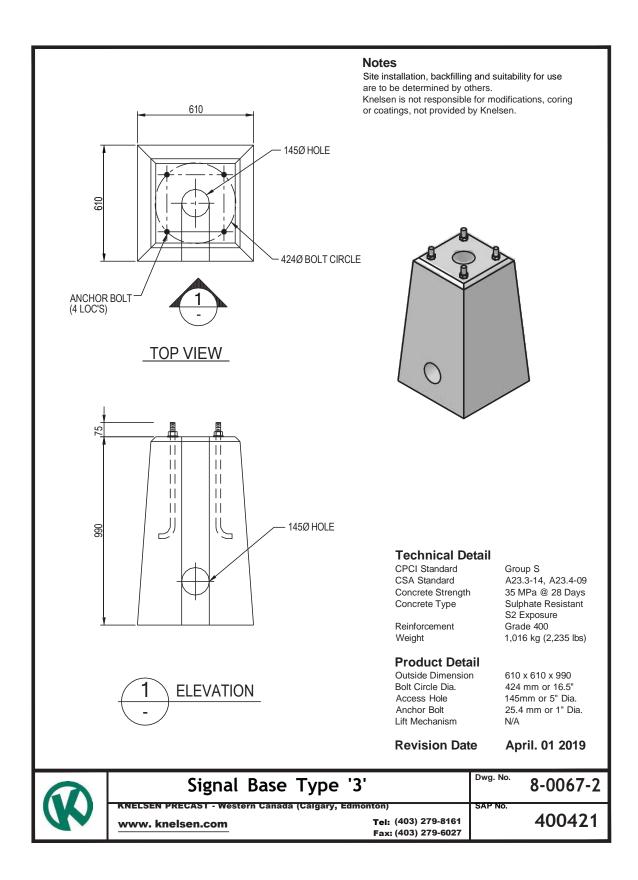






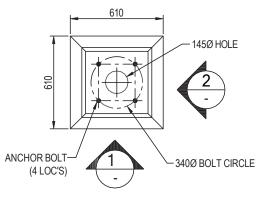




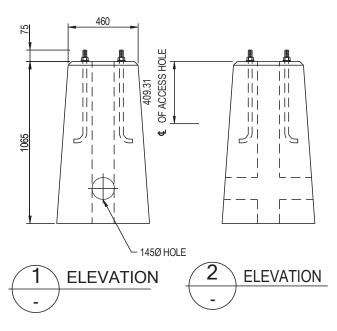


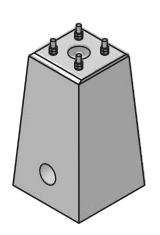
Site installation, backfilling and suitability for use are to be determined by others.

Knelsen is not responsible for modifications, coring or coatings, not provided by Knelsen.



TOP VIEW





Technical Detail

CPCI Standard **CSA Standard** Concrete Strength Concrete Type

Reinforcement Weight

Group S A23.3-14, A23.4-09 35 MPa @ 28 Days Sulphate Resistant S2 Exposure Grade 400 745 kg (1,640 lbs)

Product Detail

Outside Dimension Bolt Circle Dia. Access Hole Anchor Bolt Lift Mechanism

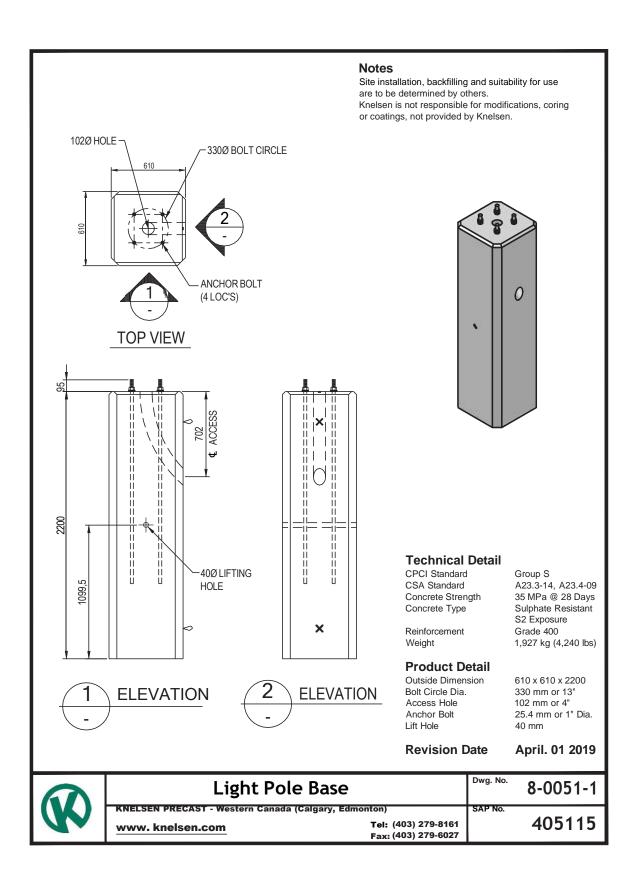
610 x 610 x 1065 340 mm or 13.5" 127 mm or 5" 25.4 mm or 1" Dia.

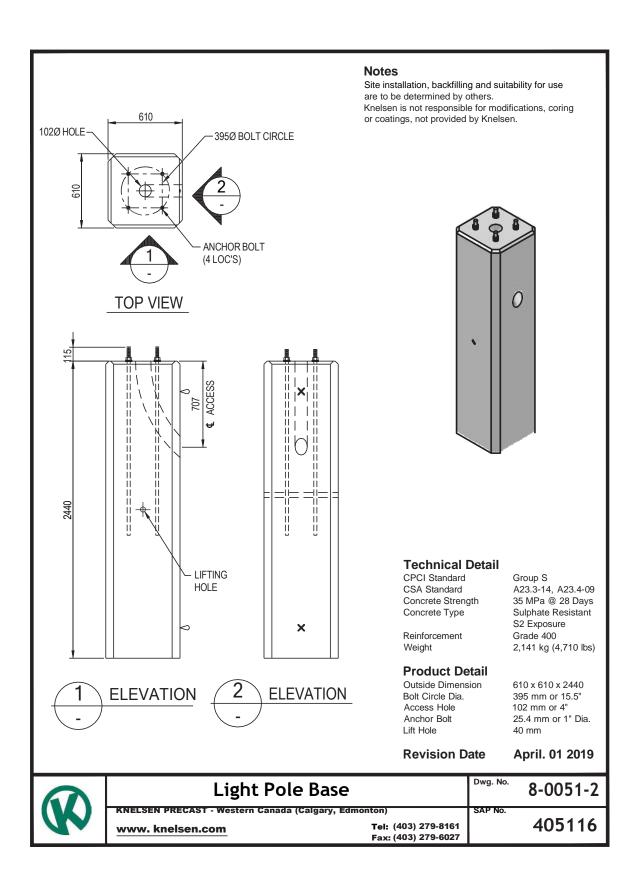
Revision Date

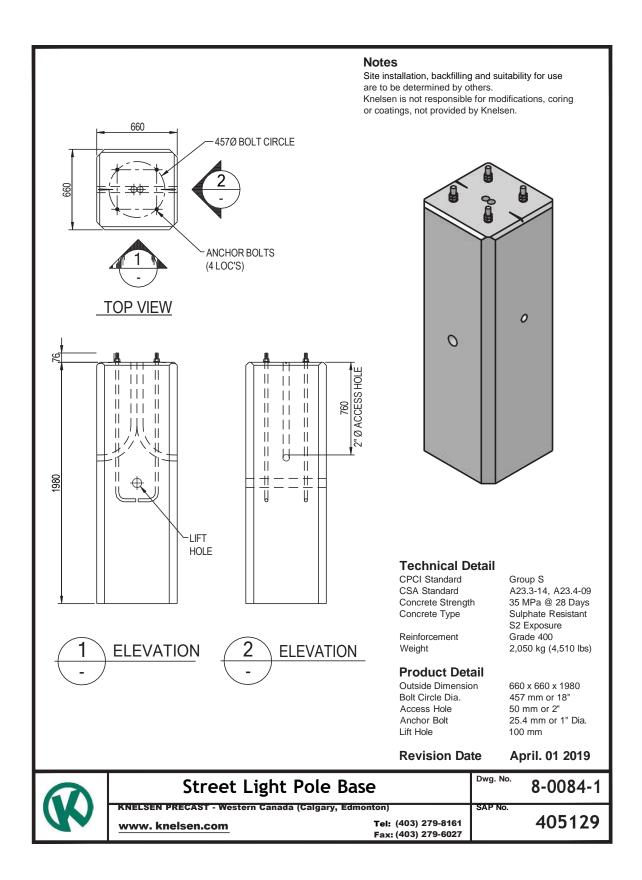
April. 01 2019

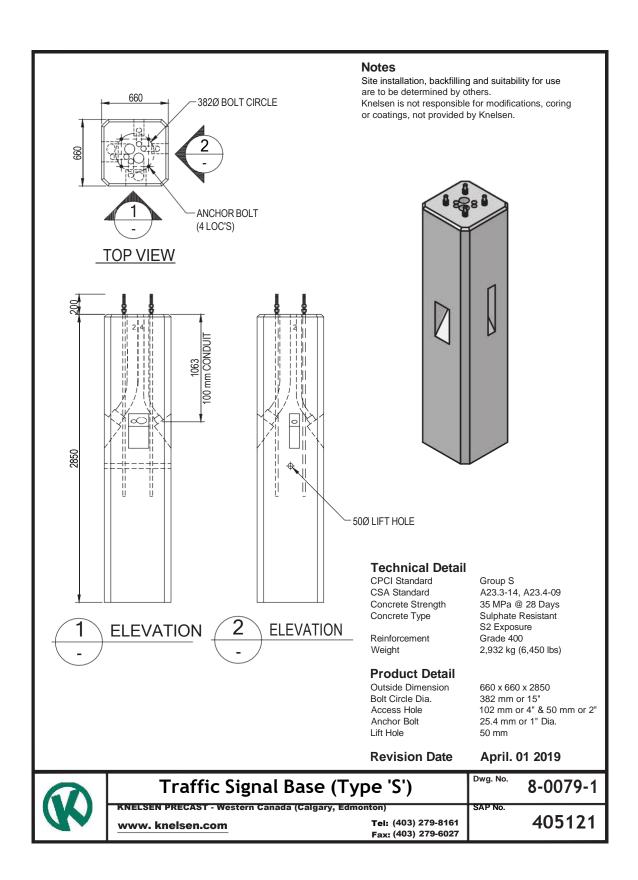


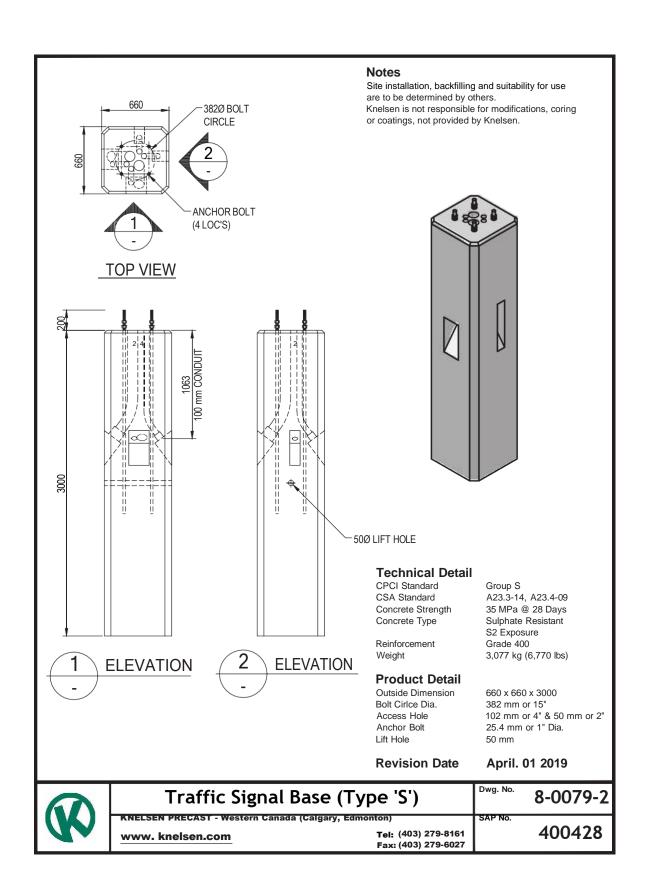
Signal Base (Type '3')		Dwg. No.	8-0067-1
KNELSEN PRECAST - Western Canada (Calgary, Edmonton)		SAP No.	
www. knelsen.com	Tel: (403) 279-8161 Fax: (403) 279-6027		405114

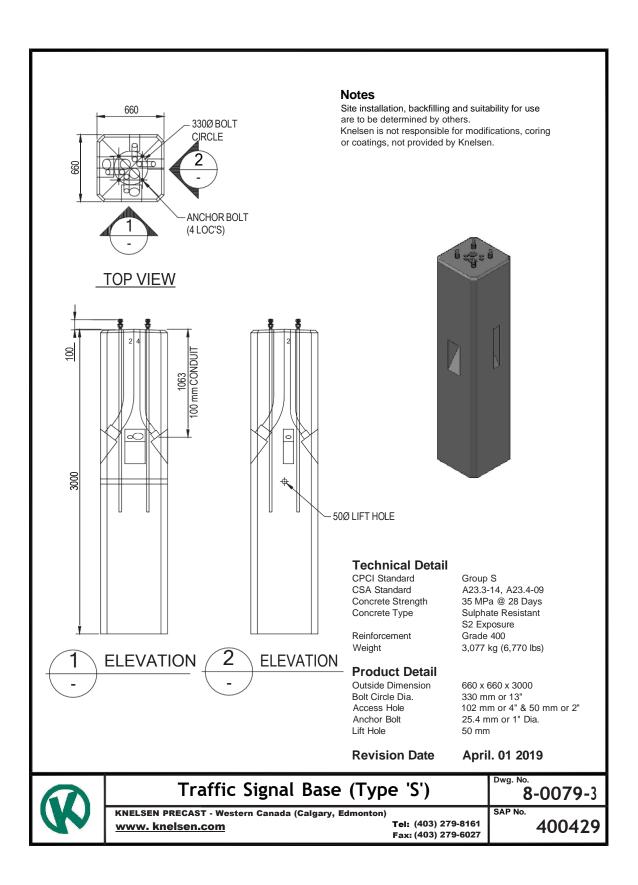


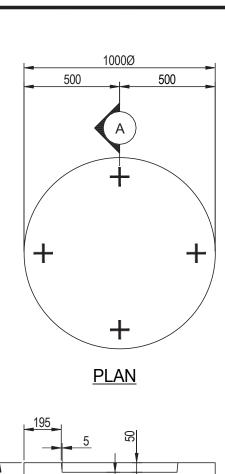












20

SECTION

75

100

Notes

Site installation, backfilling and suitability for use are to be determined by others.

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Technical Detail

CPCI Standards CSA Standard Concrete Strength Concrete Type

Reinforcement Weight Group S A23.3-14, A23.4-09 35 MPa @ 28 Days Sulphate Resistant S2 Exposure Grade 400 536 kg (1,180 lbs.)

Product Details

Dimensions 300mm x 1000mm Lift Mechanism 1/2 " Aircraft Cable

Product Finish

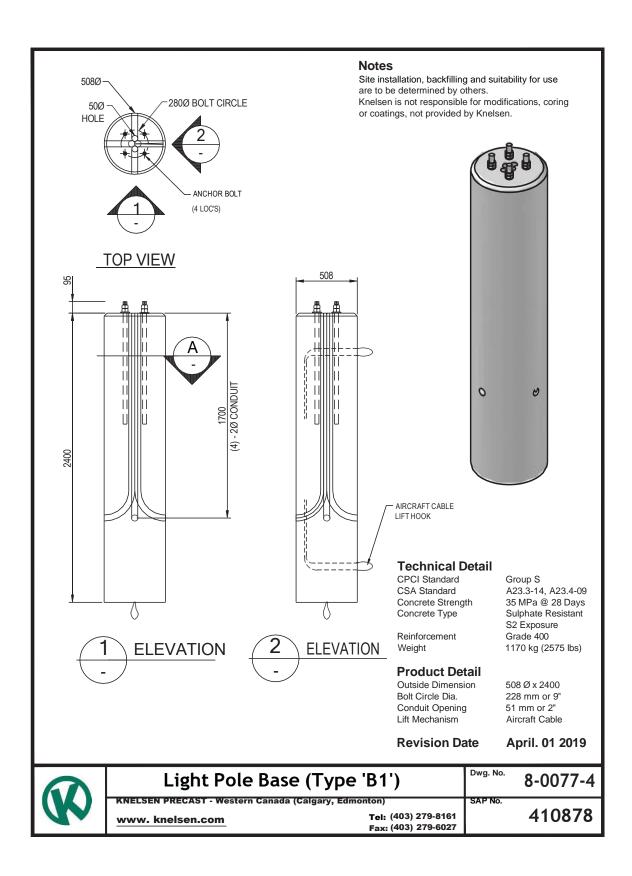
Smooth Standard

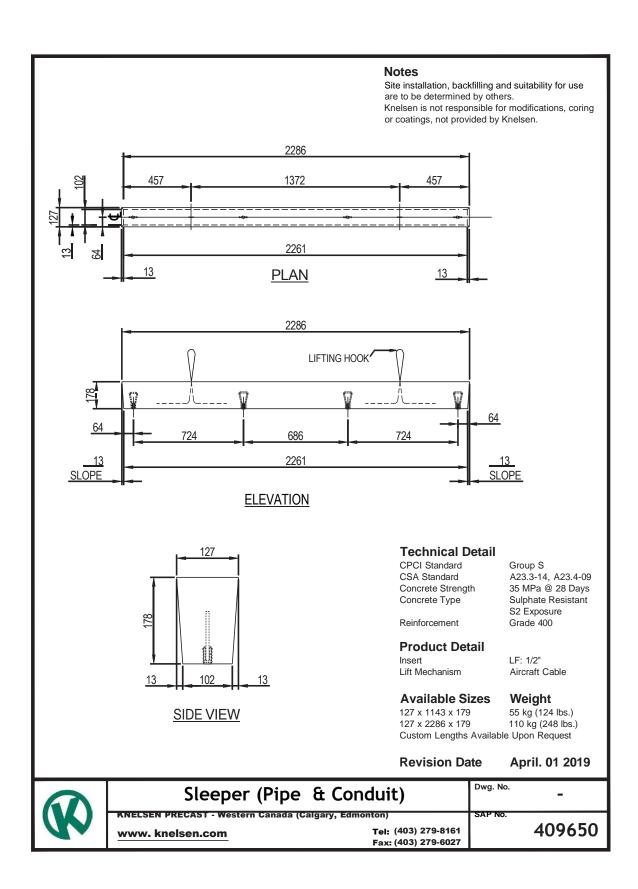
Revision Date April. 01 2019

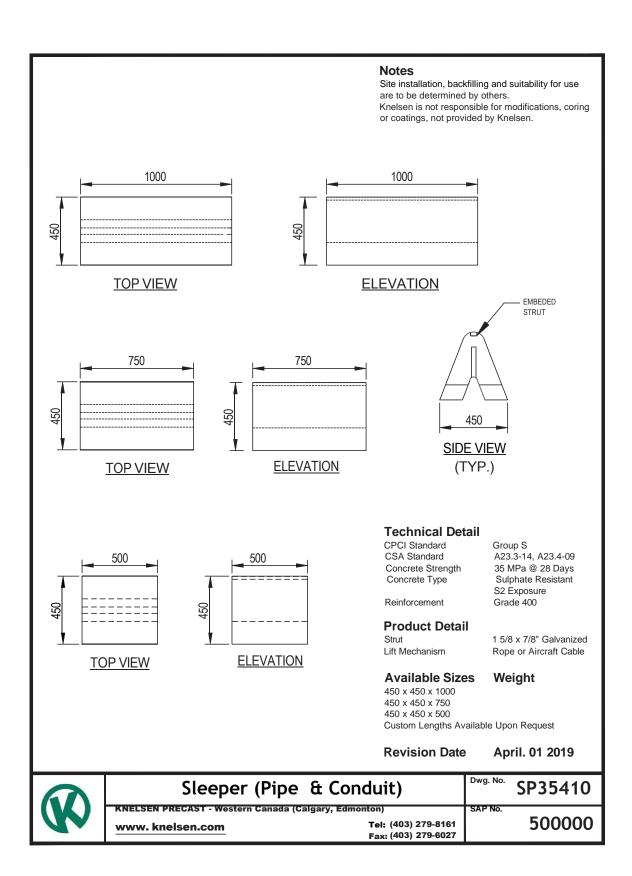


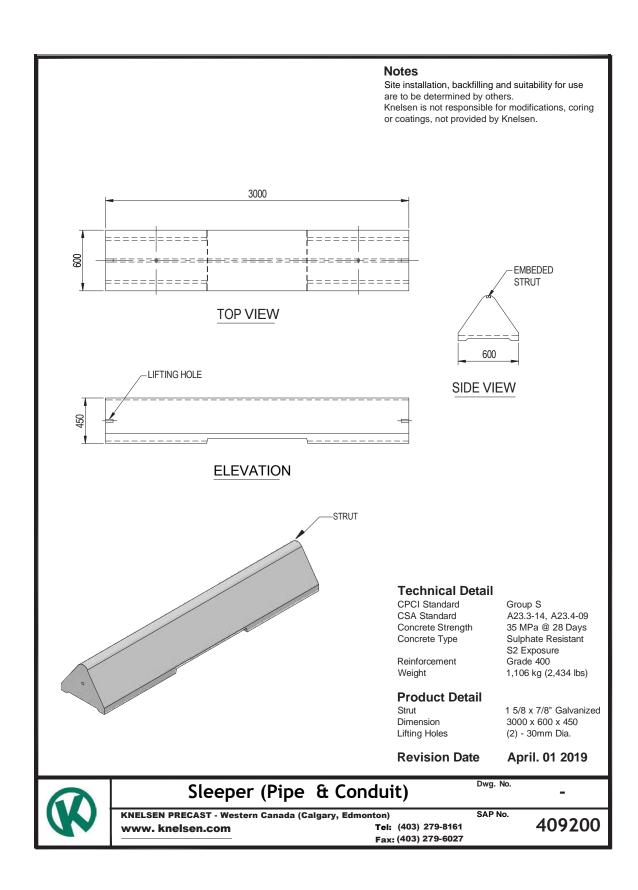
600

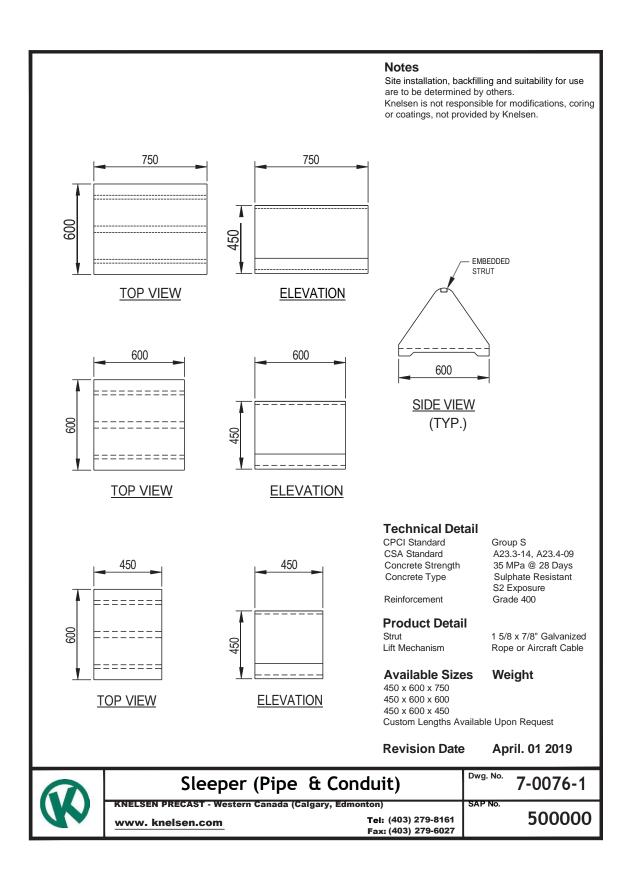
Base Plate (Wood Pole)		Dwg. No.	934-01
KNELSEN PRECAST - Western Canada (Calgary, Edmonton)		SAP No.	
www. knelsen.com	Tel: (403) 279-8161 Fax: (403) 279-6027		410916

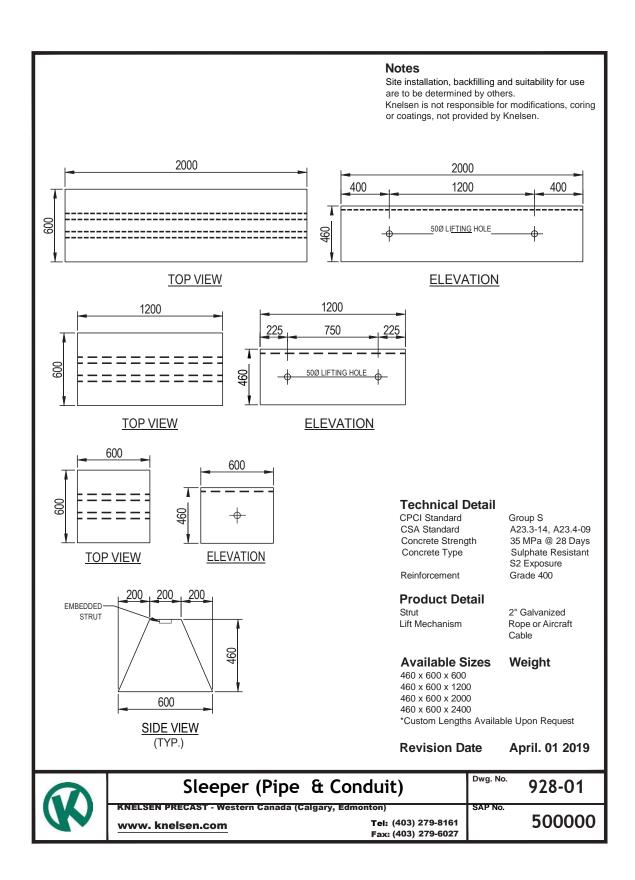


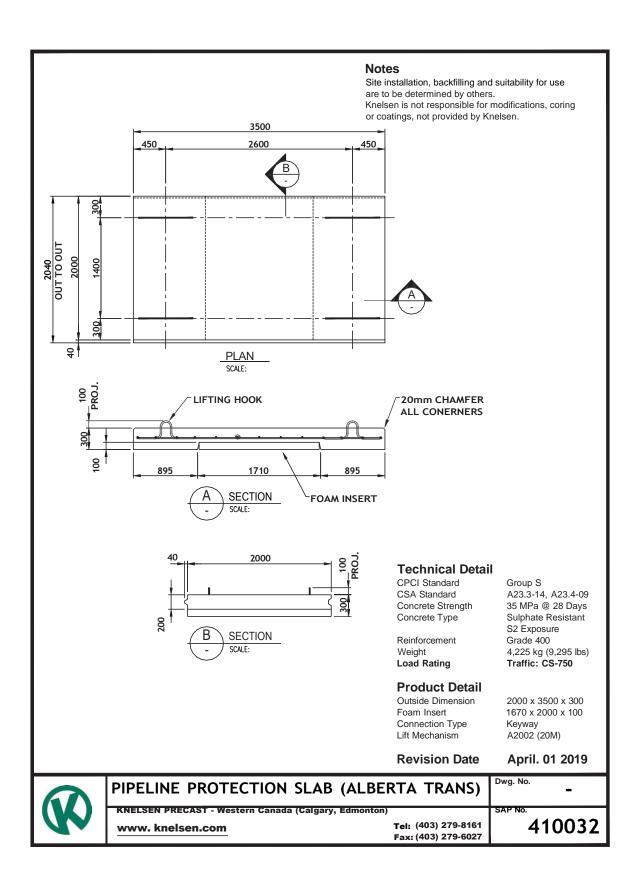


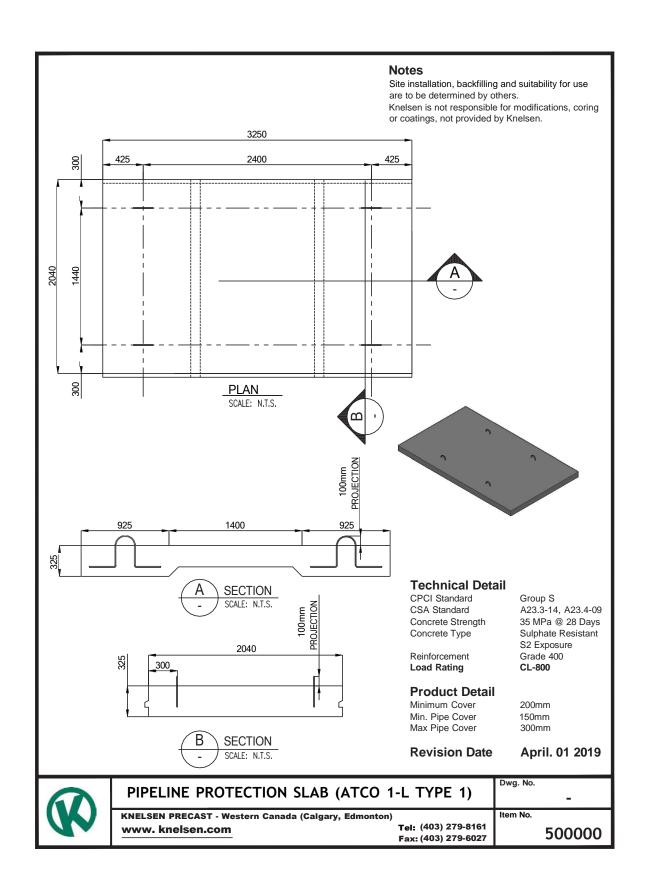


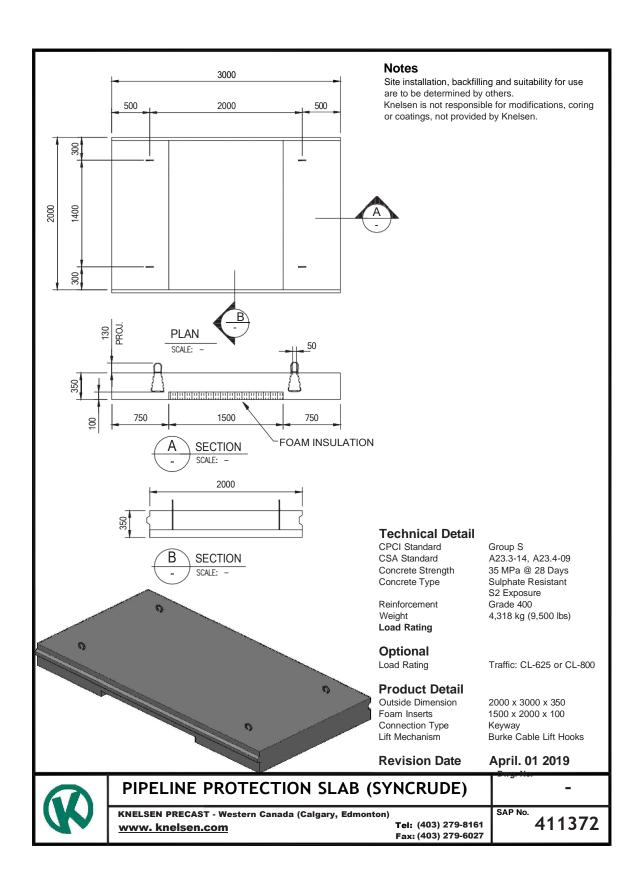


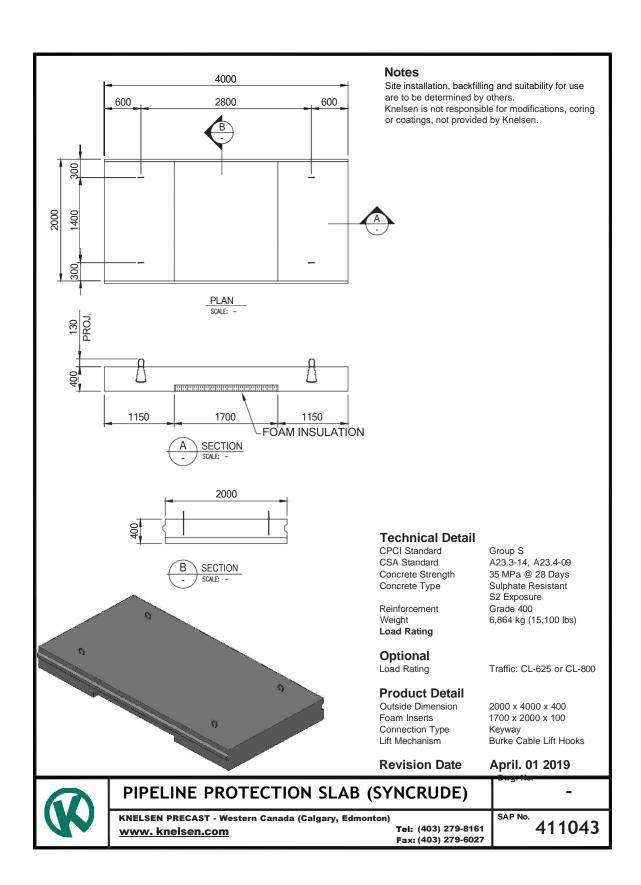


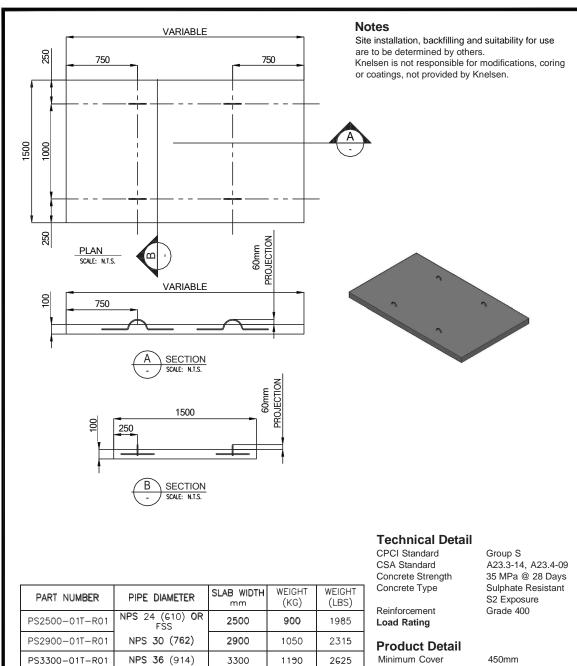












1985	Lo
2315	Р
2625	М

2870

3175

linimum Cover Min. Pipe Cover Max Pipe Cover Concrete Colour 300mm 500mm Yellow

Revision Date

April. 01 2019



PS3600-01T-R01

PS4000-01T-R01

PIPELINE PROTECTION SLAB (TRANSCANADA)

1300

1440

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3600

4000

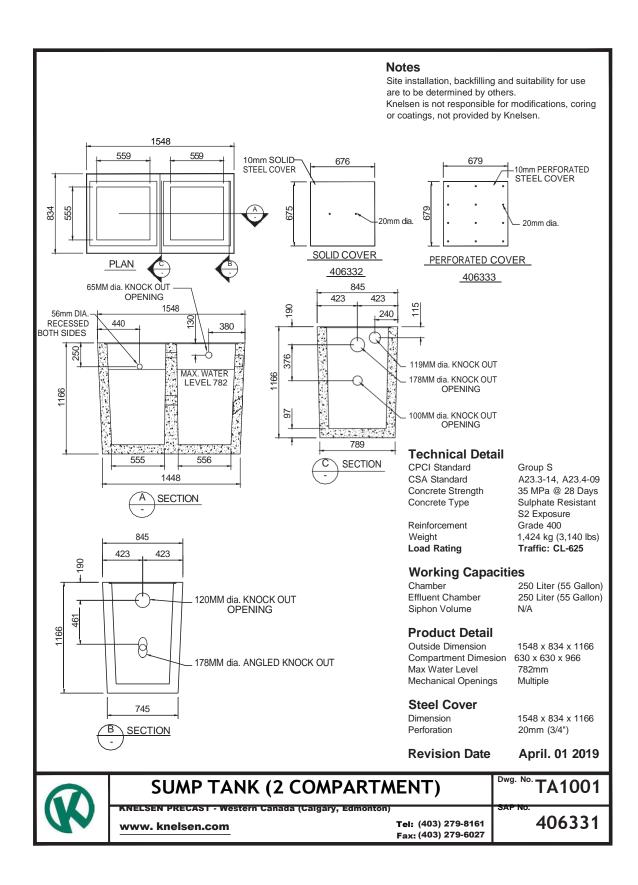
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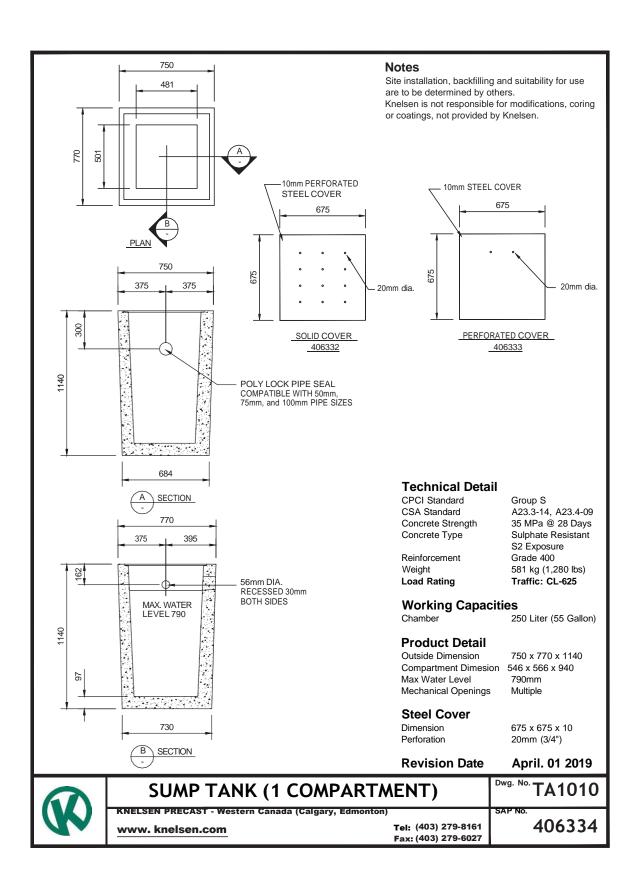
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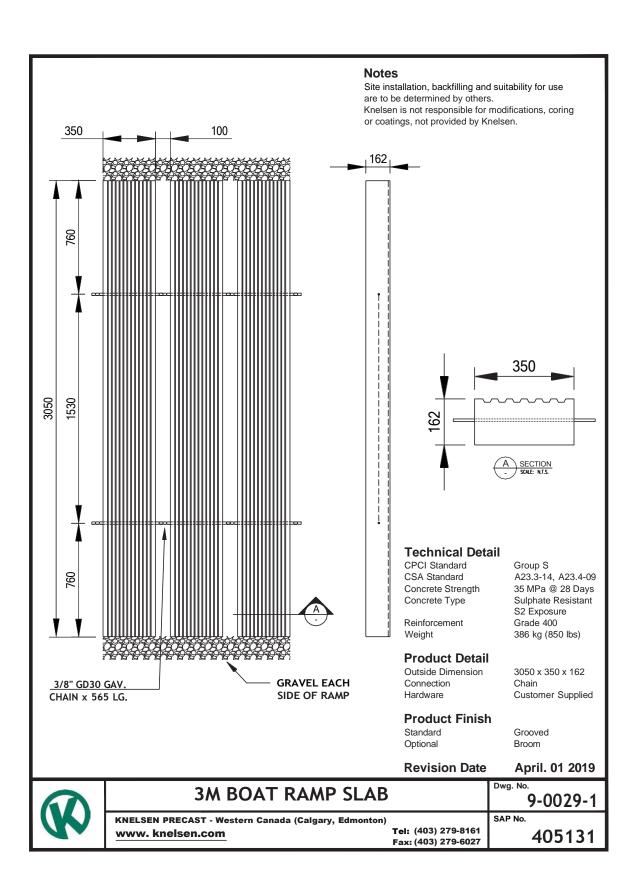
Tel: (403) 279-8161 Fax: (403) 279-6027 SAP No.

Dwg. No.

Various



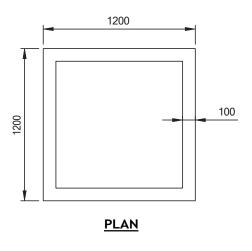


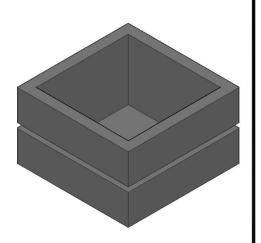


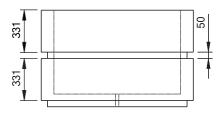
Notes

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SIDE VIEW

Technical Detail

CPCI Standard CSA Standard Concrete Strength Concrete Type

Reinforcement Weight

Product Detail

Outside Dimension 1200 x 1200 x 762

Product Finish

Standard Smooth Sandblasted Extra **Exposed Aggregate** Extra

Revision Date

April. 01 2019

SP40210

Group S

A23.3-14, A23.4-09

35 MPa @ 28 Days

Sulphate Resistant

1,059 kg (2,330 lbs)

S2 Exposure

Grade 400



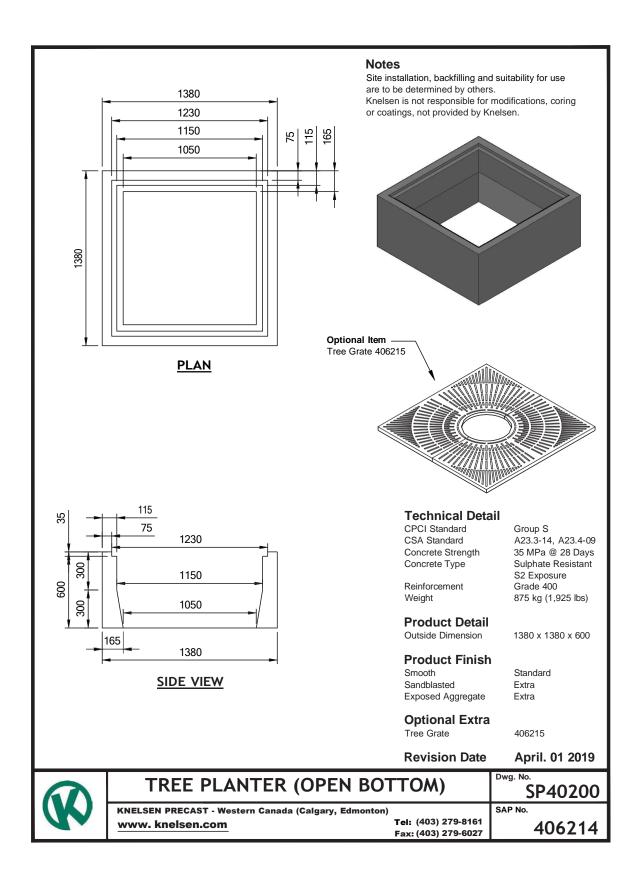
TREE PLANTER (CLOSED BOTTOM)

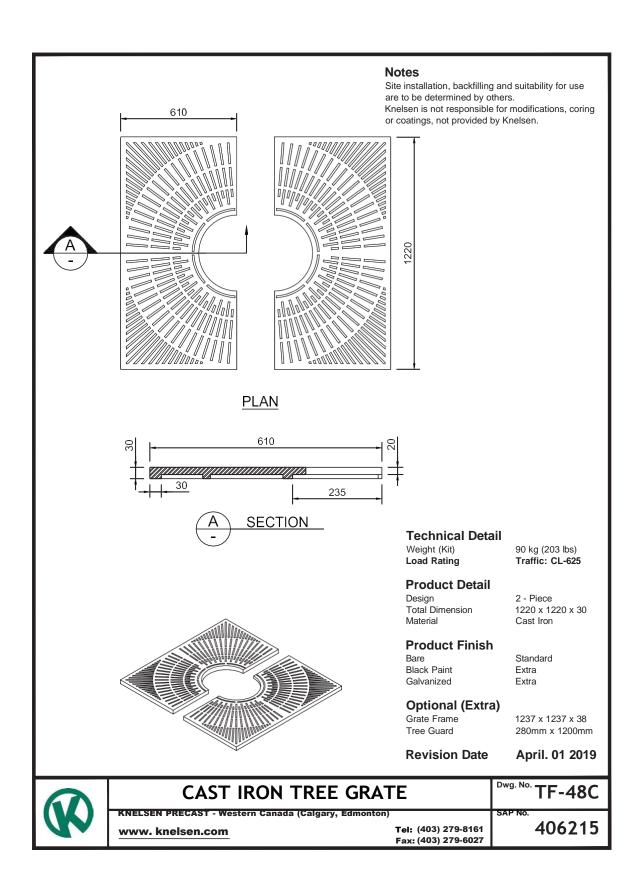
KNELSEN PRECAST - Western Canada (Calgary, Edmonton) Tel: (403) 279-8161 SAP No.

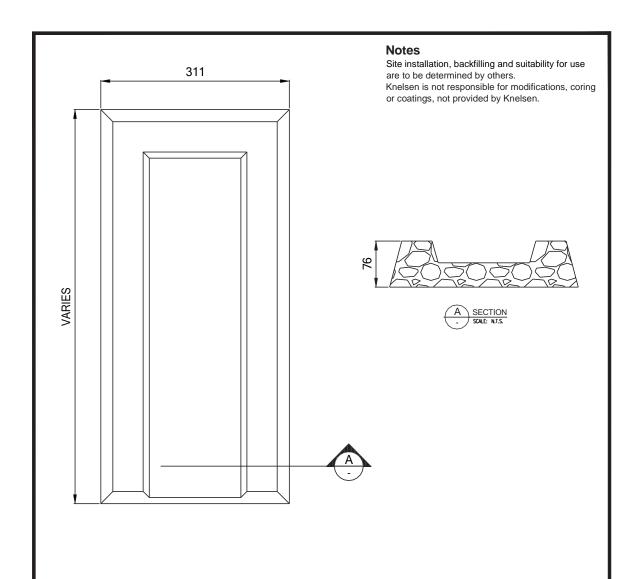
Dwg. No.

406237

www. knelsen.com Fax: (403) 279-6027







WEIGHT WEIGHT SAP NO. DRAWING NO. LENGTH WIDTH HEIGHT ΚG LBS SP50603 600mm 300mm 76mm 36 79 406217 SP50903 900mm 300mm 76mm 43 95 406219 406220 300mm 76mm SP51203 1200mm 51 112 300mm 409446* INTERLOCKING 815mm 76mm 40 89

Technical Detail

CPCI Standard CSA Standard Concrete Strength Concrete Type Group S A23.3-14, A23.4-09 35 MPa @ 28 Days Sulphate Resistant S2 Exposure Grade 400

Product Detail

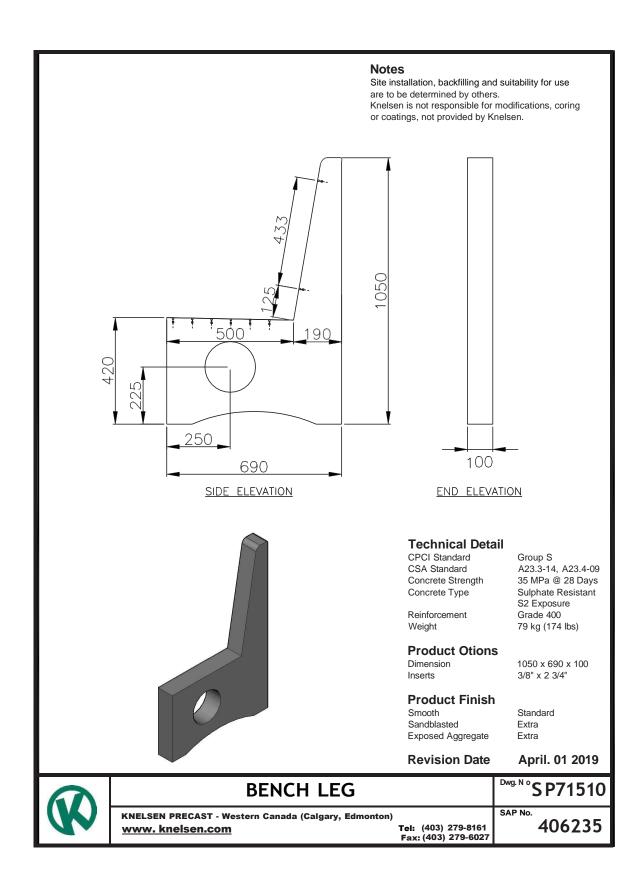
Reinforcement

Interlocking connection is Shiplap

Revision Date April. 01 2019

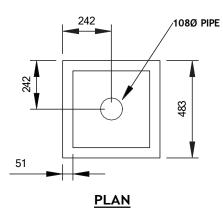


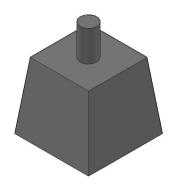
SPLASH PAD		= =
KNELSEN PRECAST - Western Canada (Calgary, Edmonton)		SAP No.
www. knelsen.com	Tel: (403) 279-8161 Fax: (403) 279-6027	Various

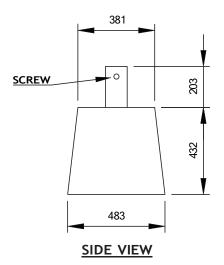


Notes

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Technical Detail

CPCI Standard CSA Standard Concrete Strength Concrete Type

Reinforcement Weight

Group S A23.3-14, A23.4-09 35 MPa @ 28 Days Sulphate Resistant S2 Exposure Grade 400

195 kg (429 lbs)

Product Detail

Dimension 483 x 483 x 432 Sleeves Diameter 2 1/2"

Product Finish

Smooth Standard Sandblasted Extra **Exposed Aggregate** Extra

Revision Date

April. 01 2019



FLAG POLE BASE

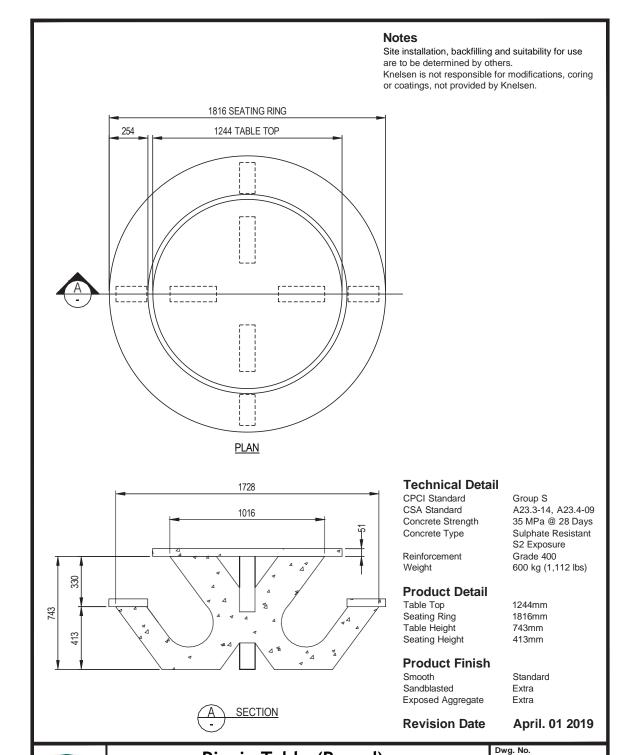
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Fax: (403) 279-6027

SAP No.

406241



Picnic Table (Round)

KNELSEN PRECAST - Western Canada (Calgary, Edmonton)

www. knelsen.com

SAP No.

Tel: (403) 279-8161

Fax: (403) 279-6027

SP-71500

409889



PRECAST 3x4 DUCT BANK

PRECAST DUCT BANKS

Duct banks are an integral part of the underground utility market, providing owners protection from future excavation, drilling, traffic loads while giving the ablity to replace, upgrade or repair existing infrastructure without excavating. Precast duct banks produced by Armtec provide benefits that exceed that of traditional construction materials. In addition, using a specialized proprietary technique we ensure pieces fit together onsite for a no hassle install.



BENEFITS OF PRECAST DUCT BANKS vs TRADITIONAL MATERIALS

COST SAVINGS

- Heating & hoarding costs eliminated
- Accelerated project schedule due to pre-fabrication
- No wasted raw materials, as product is custom built for size
- Product can be stored on-site, or delivered and installed just in time allowing installation as schedules permit
- Backfill can occur immediately after installation

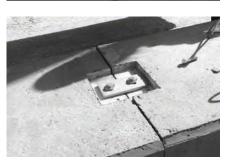
QUALITY ASSURANCE:

- Material is unaffected by cave-ins
- Engineered to ensure a perfect fit
- Produced in a quality controlled & certified environment

SAFETY:

- Reduced on-site labour for install
- Reduced exposure to workers time spent in open trench





DUCT BANK PRODUCT SPECIFICATIONS:

Configuration	PVC size	Weight kg	Weight lbs
1x4	4''	720	1584
1x4	5"	720	1584
1x4	6''	720	1584
3x3	4''	1368	3009
3x3	5''	1368	3009
3x3	6''	1368	3009
3x4	4''	2112	4646
3x4	5''	2112	4646
3x4	6''	2112	4646
4x4	4''	3432	7550
4x4	5"	3432	7550
4x4	6''	3432	7550



Knelsen is a leading provider of infrastructure solutions that deliver social, environmental and economic benefits for an ever-changing world.

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Drawings and product details are for information and/or illustrative purposes only, and may vary. Please contact your local Knelsen representative for the most current product information.

UNDERGROUND & UTILITIES / PRECAST CONSTRUCTION MATERIALS 2019 PROD-C09-G08-P06-PG-2019-06-E